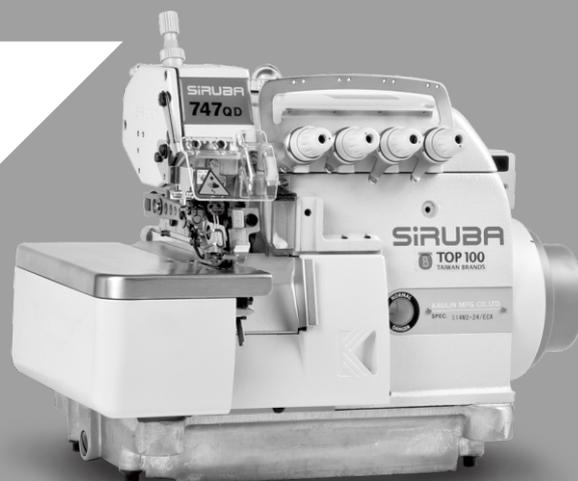


# SIRUBA<sup>®</sup> Sew Reach

## 零件圖 PARTS LIST

■ 700QD



From the library of: Diamond Needle Corp

CE

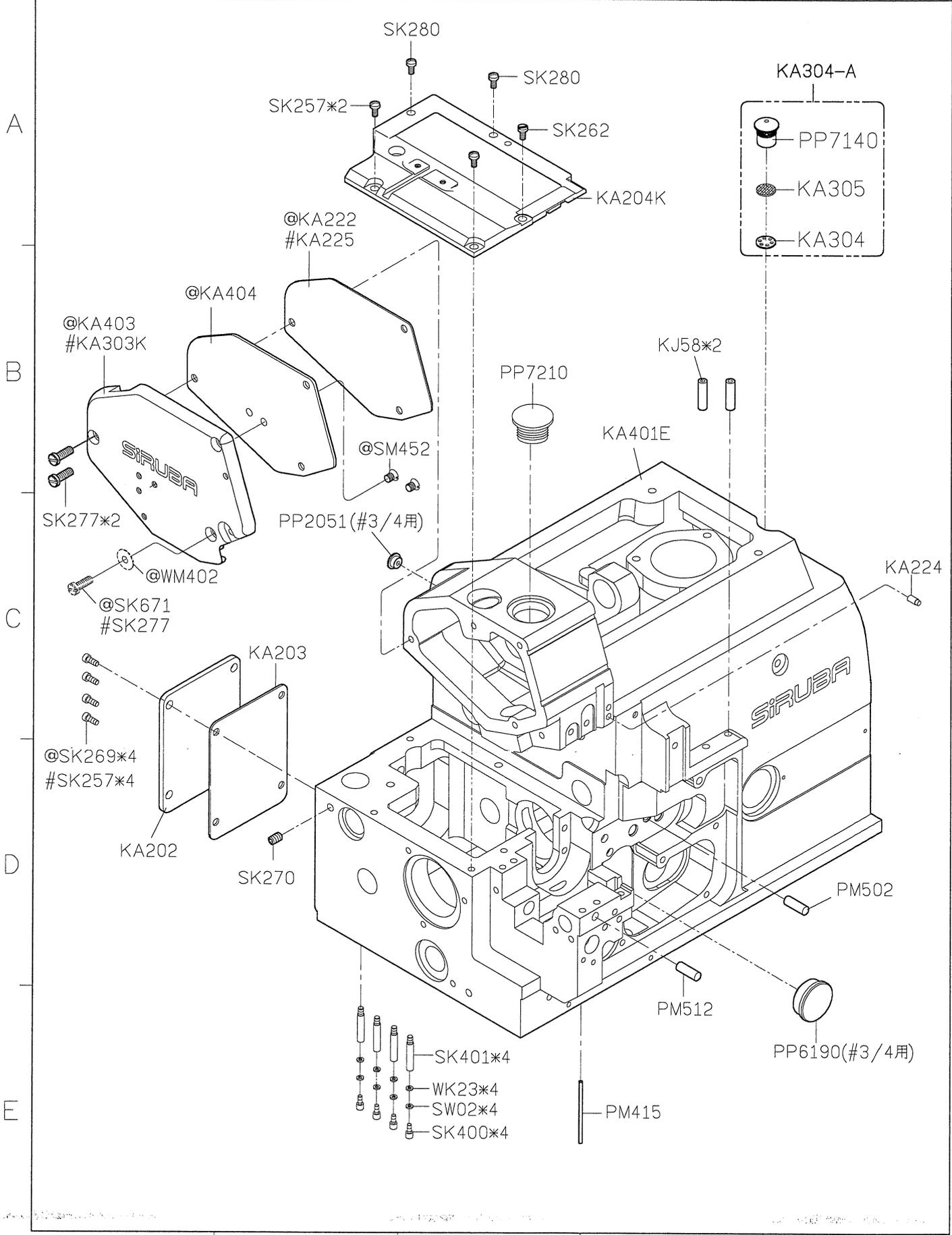






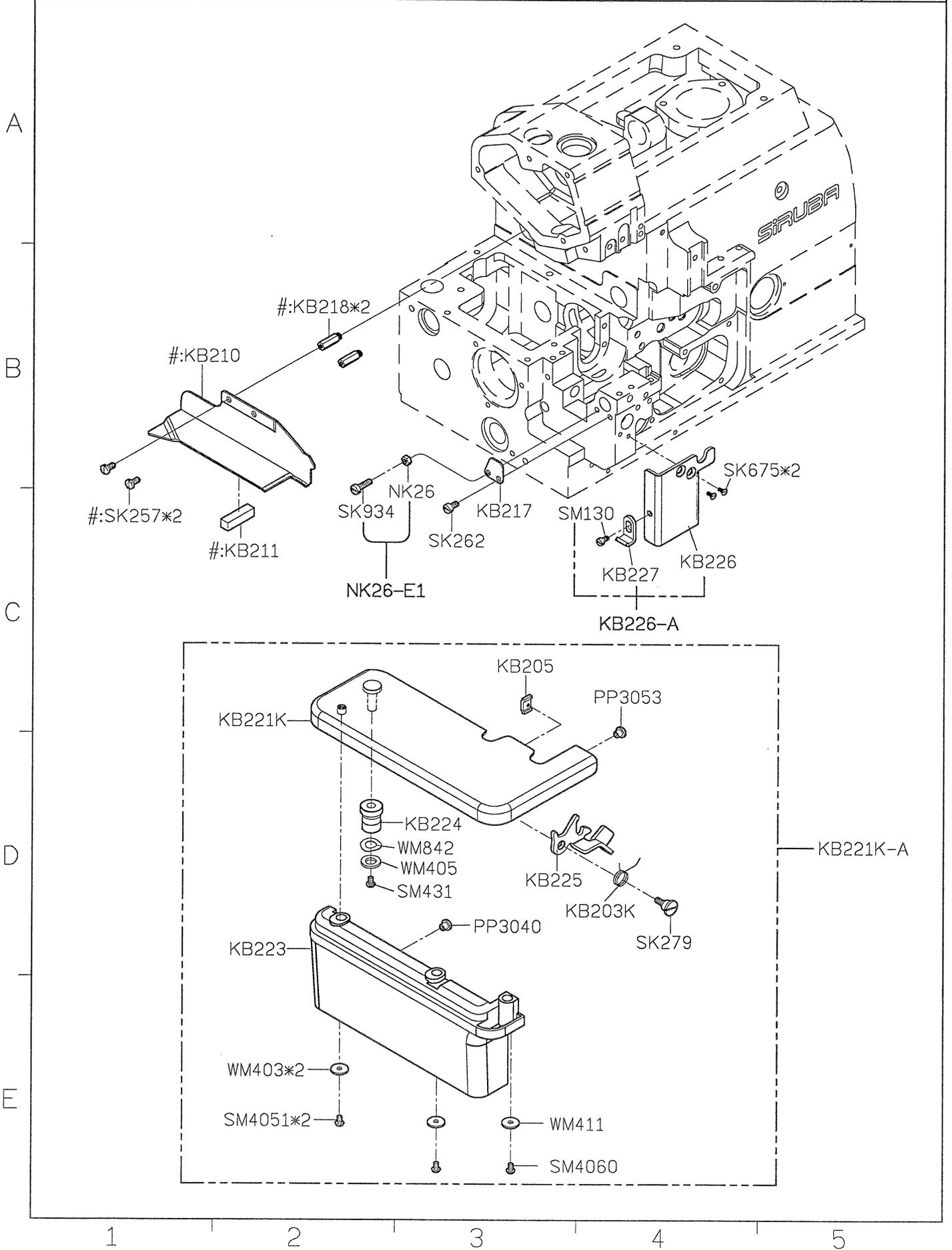


SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD	KA	@: Use for 700QD/988QD	1/1
	700Qe/988Qe		#: Use for 700Qe/988Qe	Date
				2018/3/16



From the library of: Diamond Needle Corp

<b>SIRUBA</b> PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD 700Qe/988Qe	<b>KB</b>	#: Use for 700Qe/988Qe	1/1 Date
				2017/4/17



**SIRUBA**

PARTS LIST

Series

700QD/988QD  
700Qe/988Qe

Parts Group

**KC**

Subclass Remark

@: Use for 700QD/988QD  
#: Use for 700Qe/988Qe

Page

1/1

Date

2018/11/22

MODEL	#3/#4	#5/#6
PARTS NO	KC209K	KC219K
	KC303K-4	KC303K-5

MODEL	700QD	988QD
PARTS NO	KC409	KC409C
MODEL	700Qe	988Qe
PARTS NO	KC409E	KC409CE

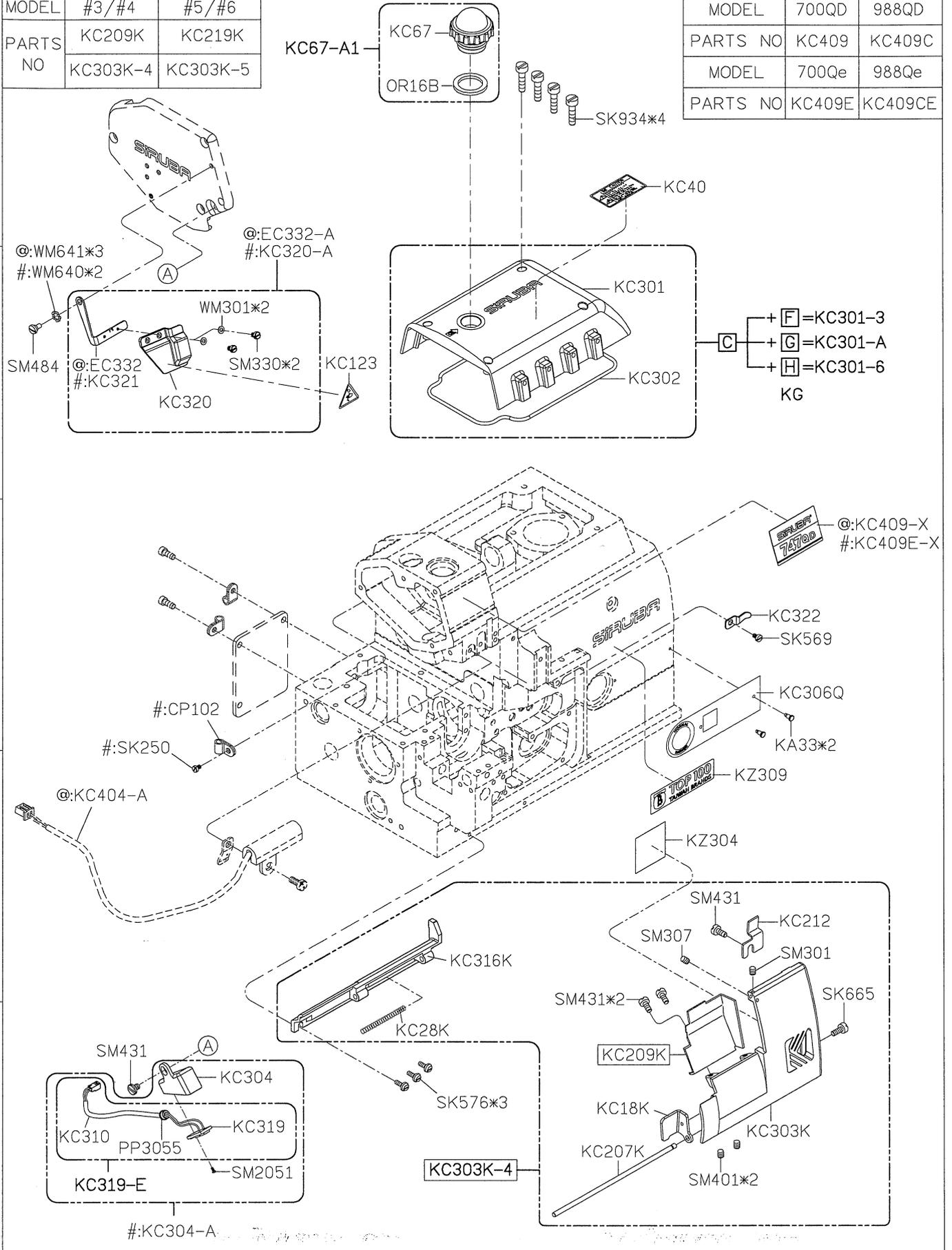
A

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**SIRUBA**

PARTS LIST

Series

700QD/988QD  
700Qe/988Qe

Parts Group

**KD**

Subclass / Remark

#: Use for 700Qe/988Qe

Page

1/5

Date

2018/11/22

MODEL	#3/#4	#5/#6
PARTS NO	KD204	KD217
	SM603B	KD220
	SK241*3	SK539*2
		SK872*1

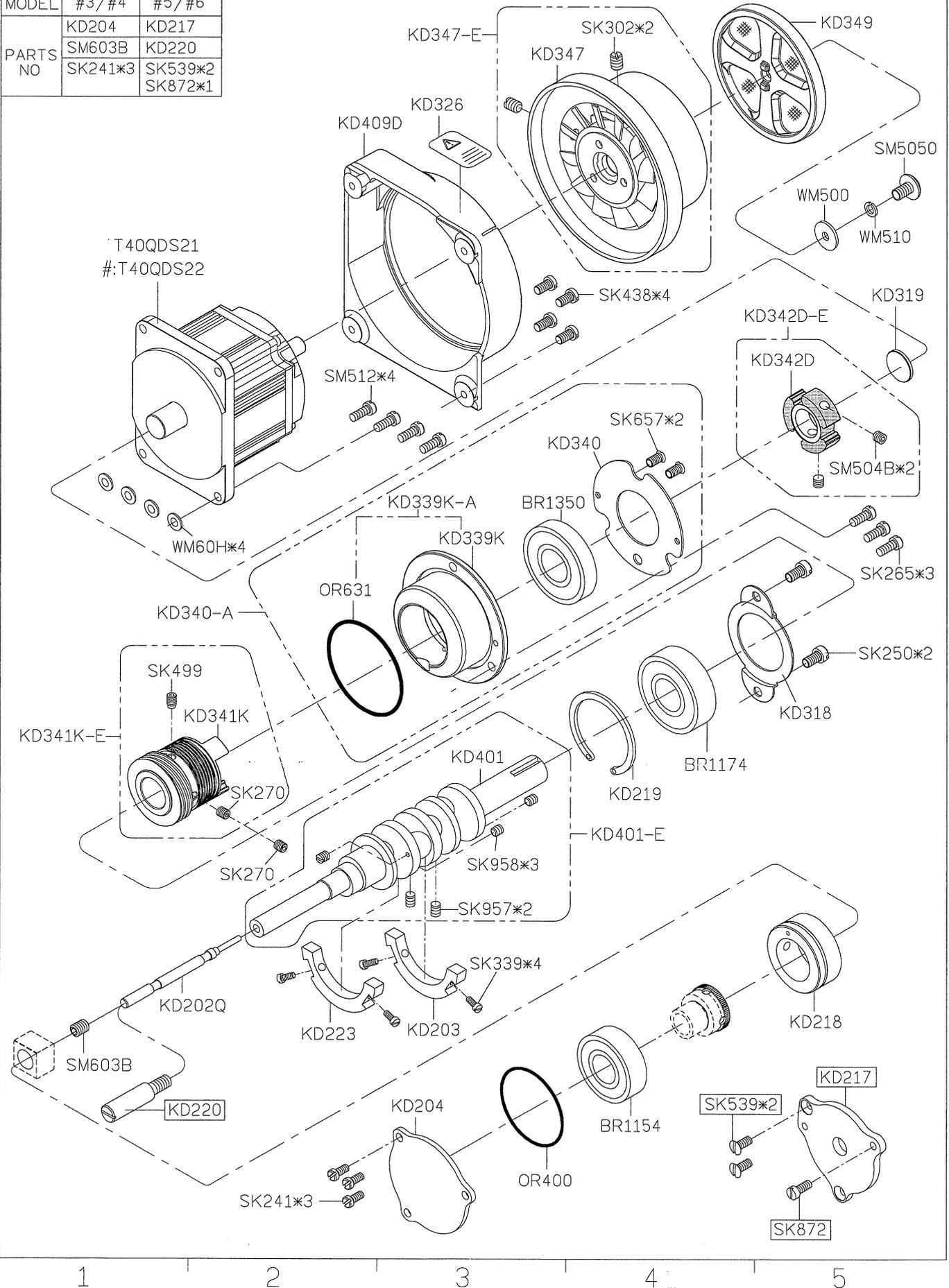
A

B

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E



**SIRUBA**

**PARTS LIST**

**Series**

**700QD/988QD**

**Parts Group**

**KD**

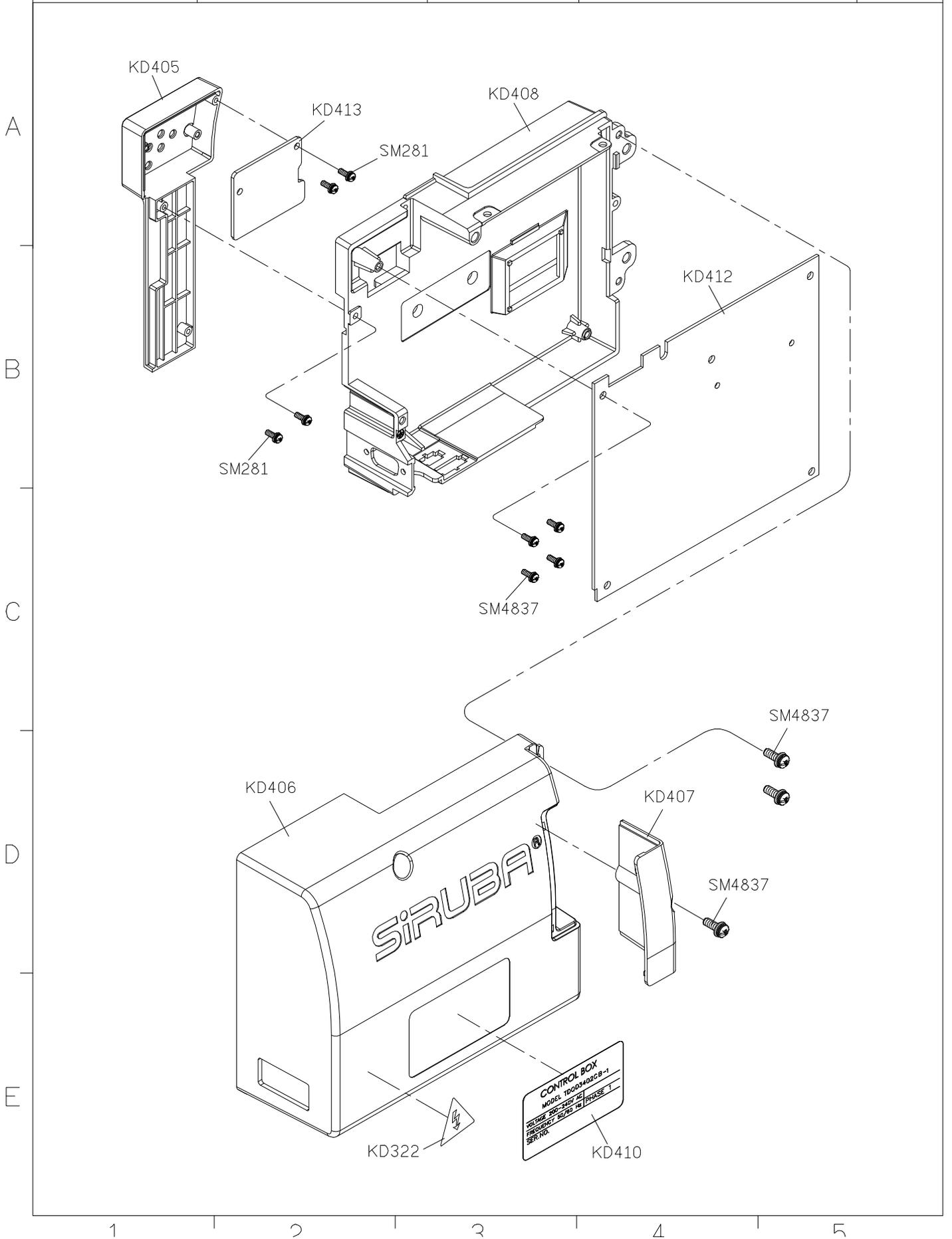
**Subclass / Remark**

**Page**

**2/5**

**Date**

**2014/07/10**



**SIRUBA**

**PARTS LIST**

**Series**

**700QD/988QD**

**Parts Group**

**KD**

**Subclass / Remark**

**Page**

**3/5**

**Date**

**2014/07/10**

機 型	控制箱代號	BOM
700QD	TDQD3402CB-A1	TDQD3402CB-1 CS101-A7 KD425 FU105 ANC08*2 SK392*2

A

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TDQD3402CB-A1

SIRUBA®

CONTROL BOX  
MODEL TDQD3402CB-1  
VOLUME 500-2400 (15)  
FREQUENCY 50/60 Hz PHASE 1  
SERIAL NO.

SK265\*3

SK984

OFF ON LABEL

KD425

CS101-A7

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機 型	控制箱代號	BOM
700Qe	TDQE2402CB-A2	TDQE2402CB-E CS101-A5 KD323 FU105 KD321E ANC08*2

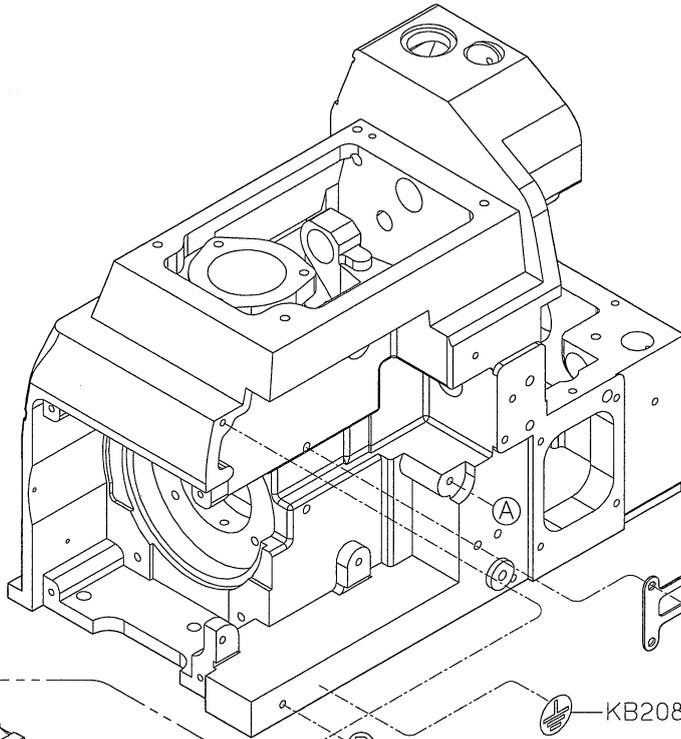
A

B

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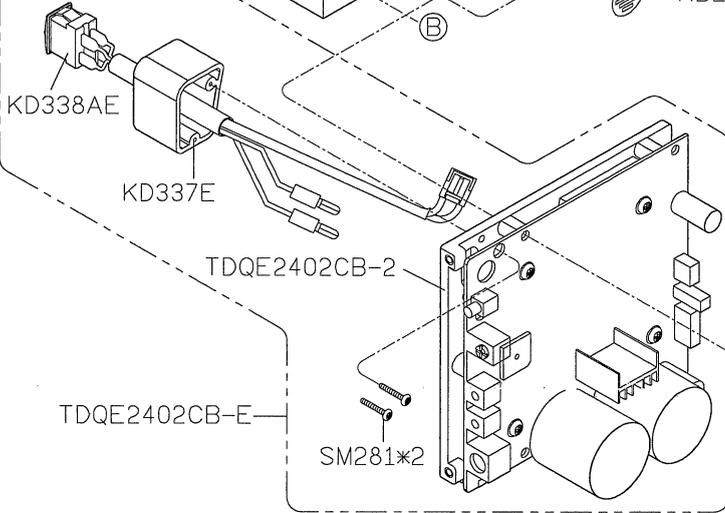
E



KD311

SK250\*2

KB208



KD338AE

KD337E

TDQE2402CB-2

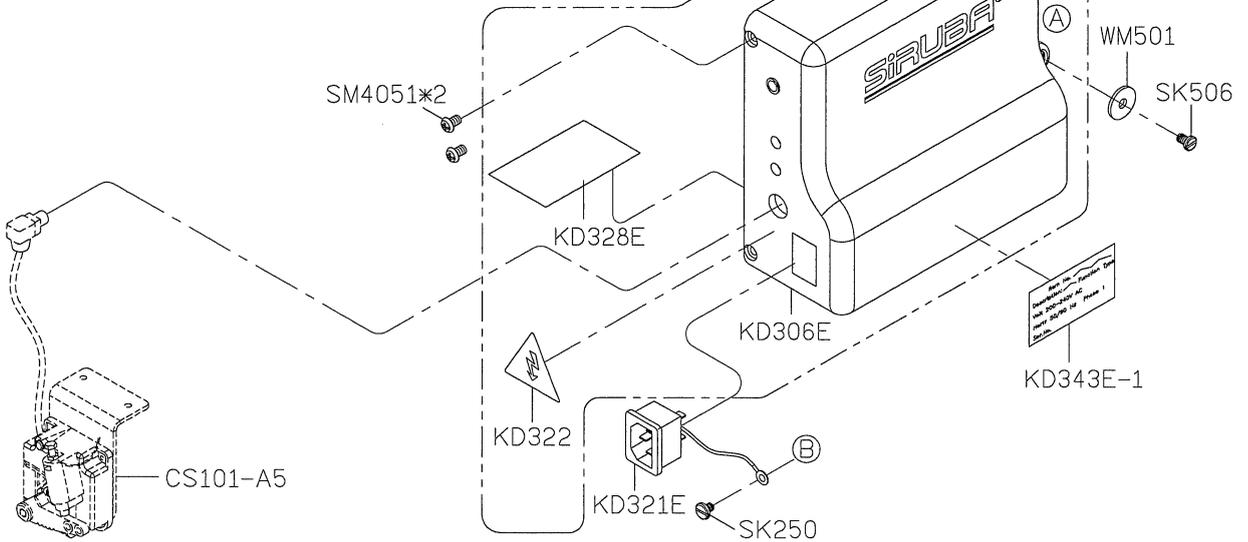
TDQE2402CB-E

SM281\*2

SK982

KD306E-A

D



SM4051\*2

KD328E

KD306E

KD306E-A

WM501

SK506

KD343E-1

KD322

KD321E

SK250

CS101-A5

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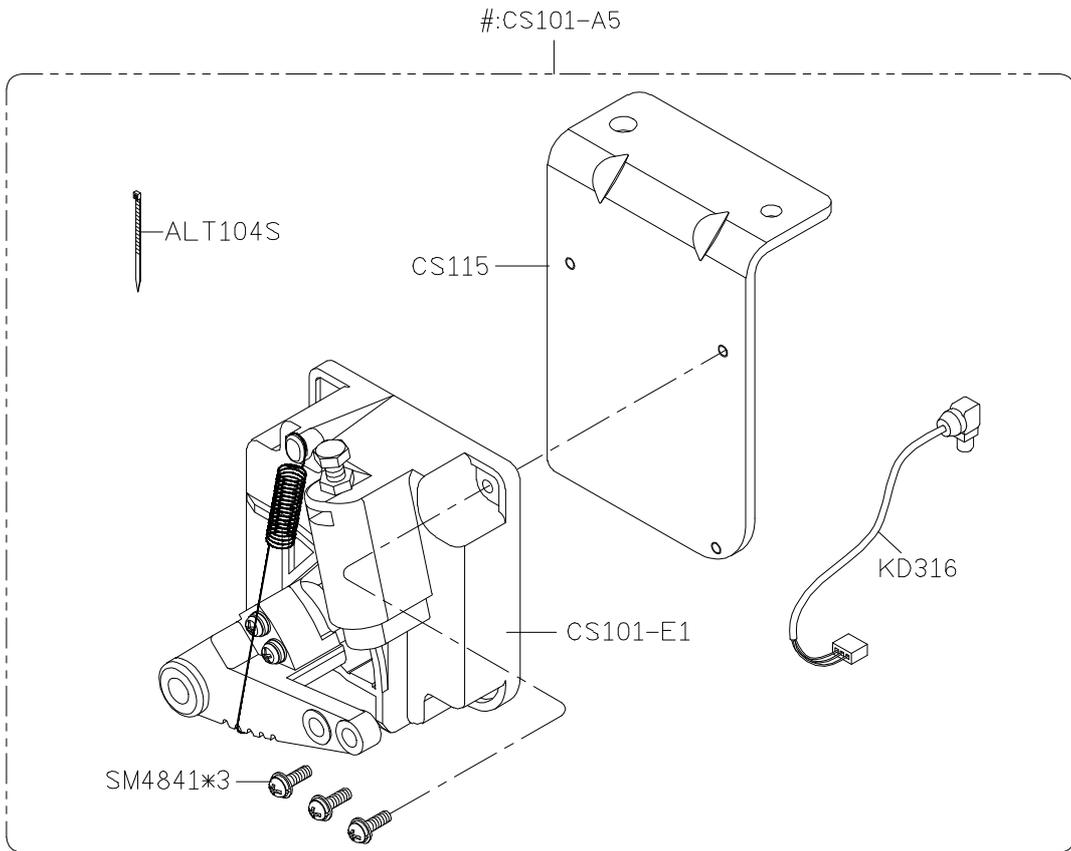
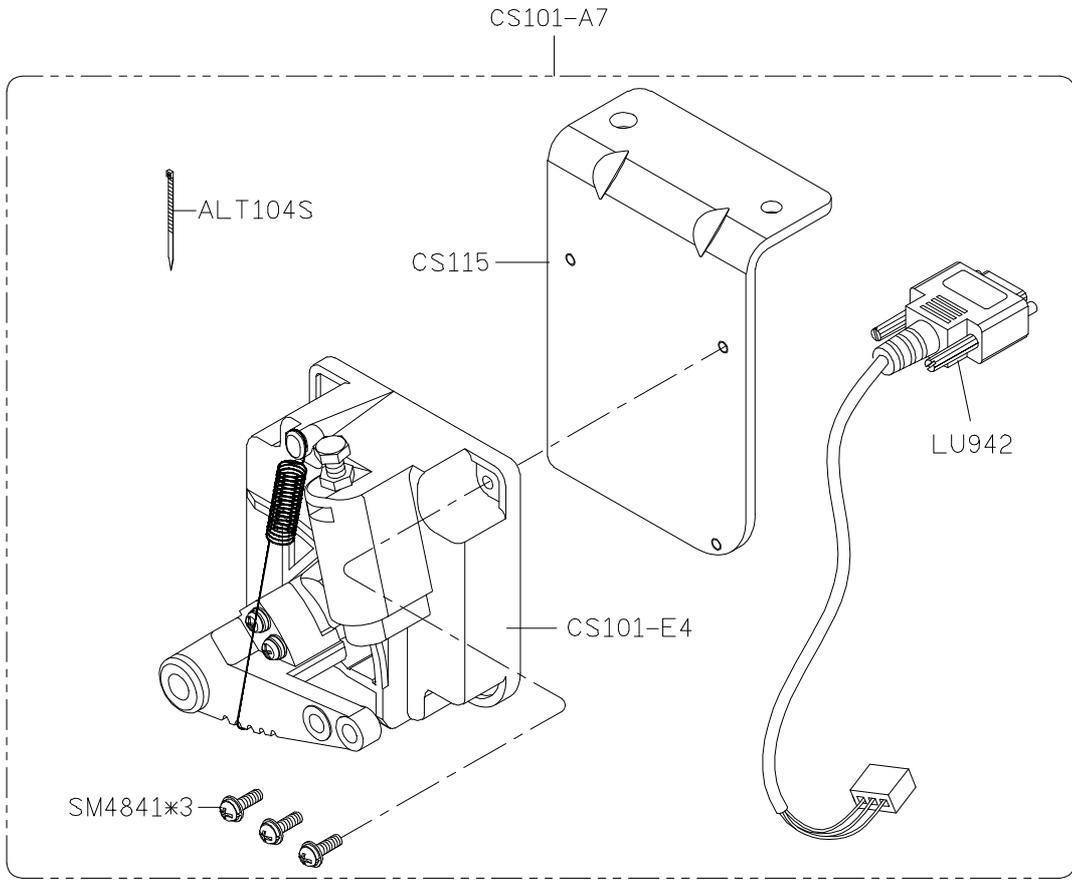
A

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E



1

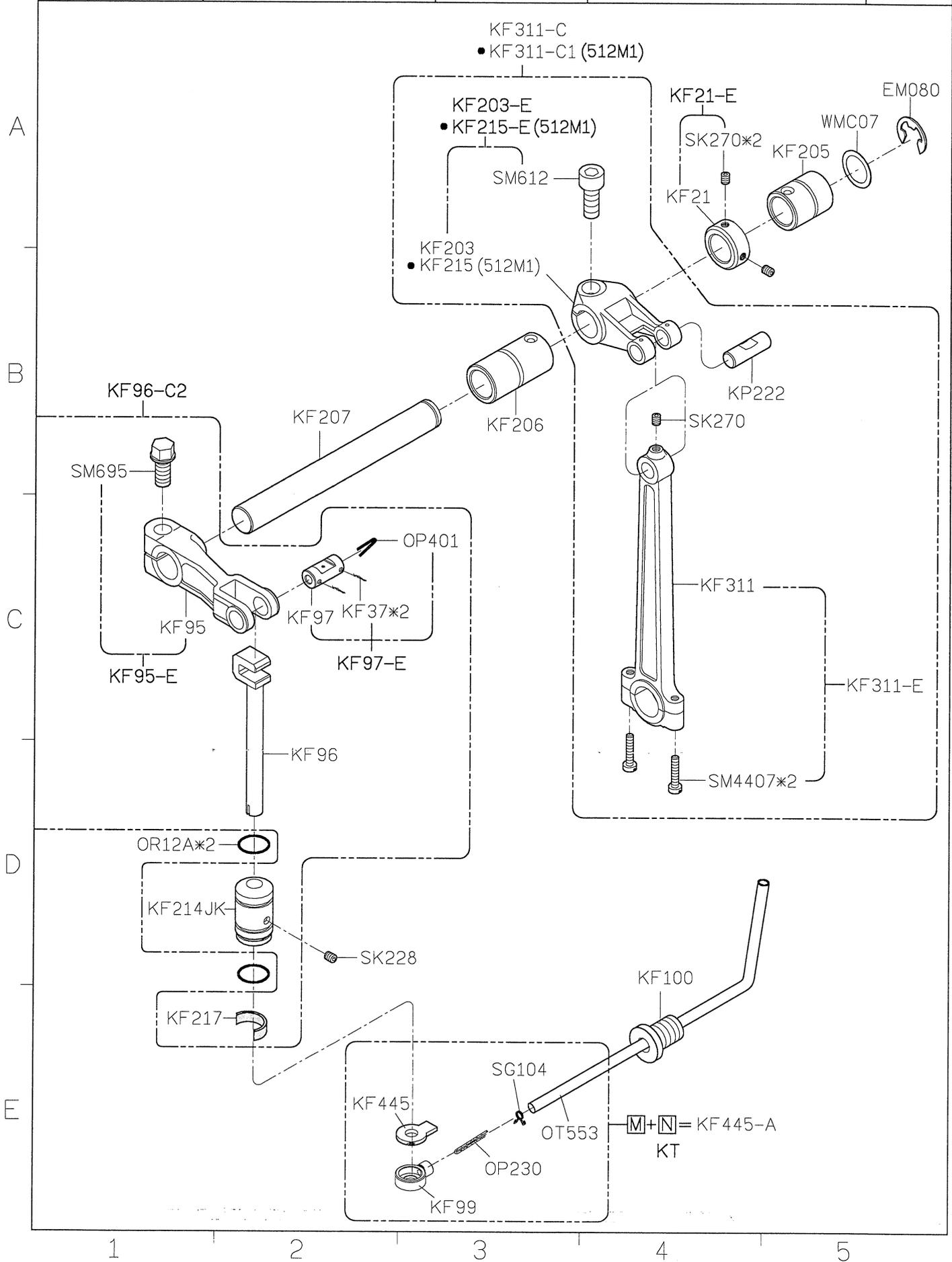
2

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SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD	KF		1/1
	700Qe/988Qe			Date
				2018/10/04



**SIRUBA**

PARTS LIST

Series

700QD/988QD  
700Qe/988Qe

Parts Group

**KG**

Subclass Remark

@: Use for 700QD/988QD  
#: Use for 700Qe/988Qe

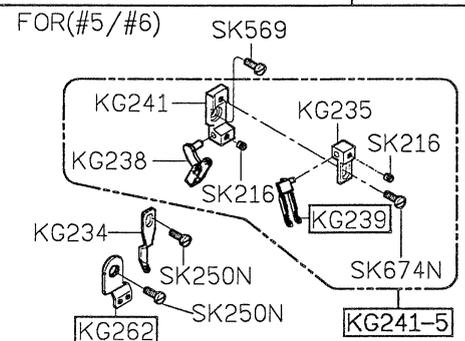
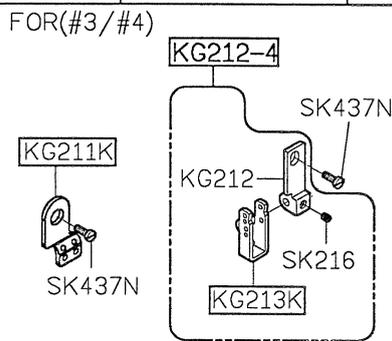
Page

1/1

Date

2017/4/17

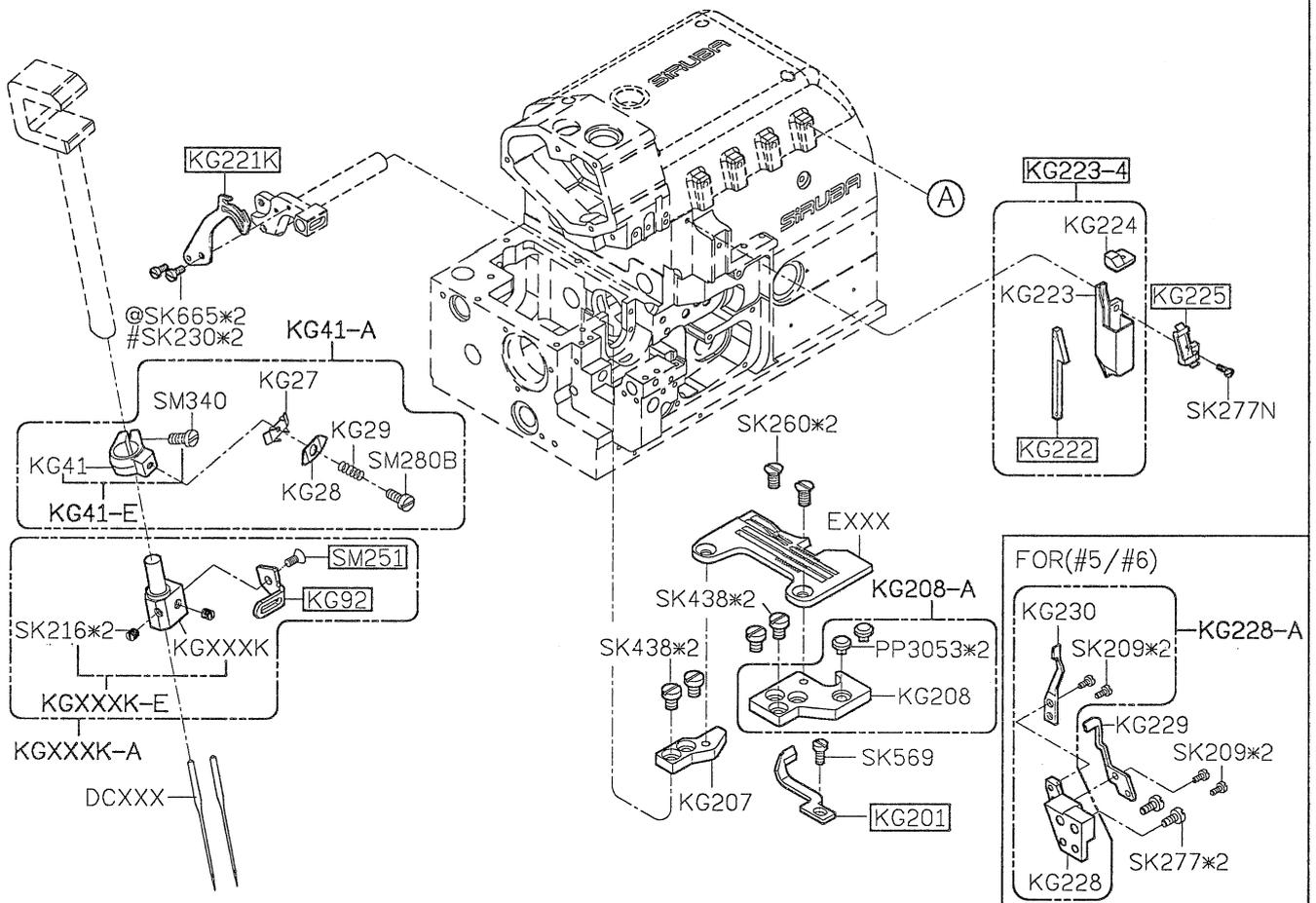
MODEL	#3	#4	#5	#6
	KG262	KG211K	KG262	KG211K
	KG248	KG213K	KG239	KG246
	KG250K	KG221K	KG243K	KG251K
	KG222	KG222	KG245	KG245
	KG225	KG225	KG261	KG261
	KG201	KG201	KG244	KG244
	KG93	KG92	KG267	KG267
	SK216	SK216	SK216*2	SK216*2
	SK250N	SK250N	SK250N*2	SK250N*2
	SK437N	SK437N	SK437	SK437
			SK221N	SK221N
	SM251	SM251	SM250	SM250
	KG212-3	KG212-4	KG241-5	KG241-6
	KG223-4	KG223-4	KG223-5	KG223-5

A  
PARTS  
NO

B

C

D



FOR(#3)

F

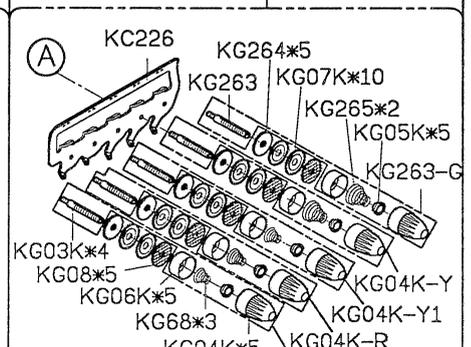
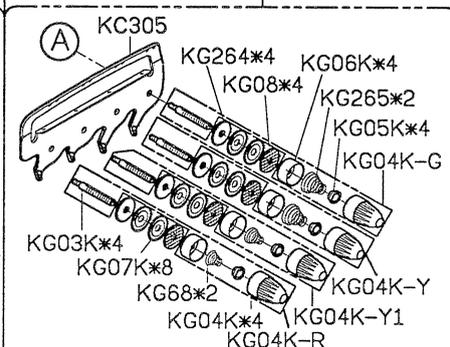
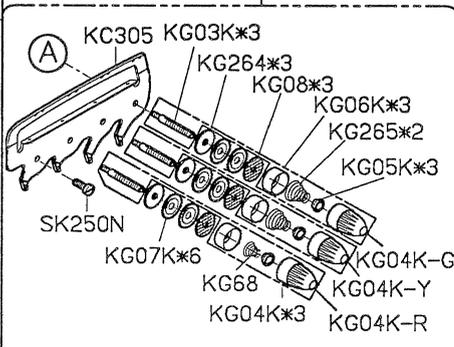
FOR(#4/#5)

G

FOR(#6)

H

E



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**SIRUBA**

PARTS LIST

Series

700QD/988QD  
700Qe/988Qe

Parts Group

**KJ**

Subclass / Remark

Page

1/1

Date

2018/11/22

MODEL	#3/#5	#4/#6	#4 M7/M8/M2-28
PARTS NO	KJ247-E	KJ246-E	KJ248-E
	KJ206	KJ203	KJ203
	KJ206-E	KJ203-E	KJ203-E
	KJ206-C	KJ203-C	KJ203-C
	KJ236K	KJ208K	KJ228K
	KJ236K-C1	KJ208K-C1	KJ228K-C1
	KJ219		KJ238

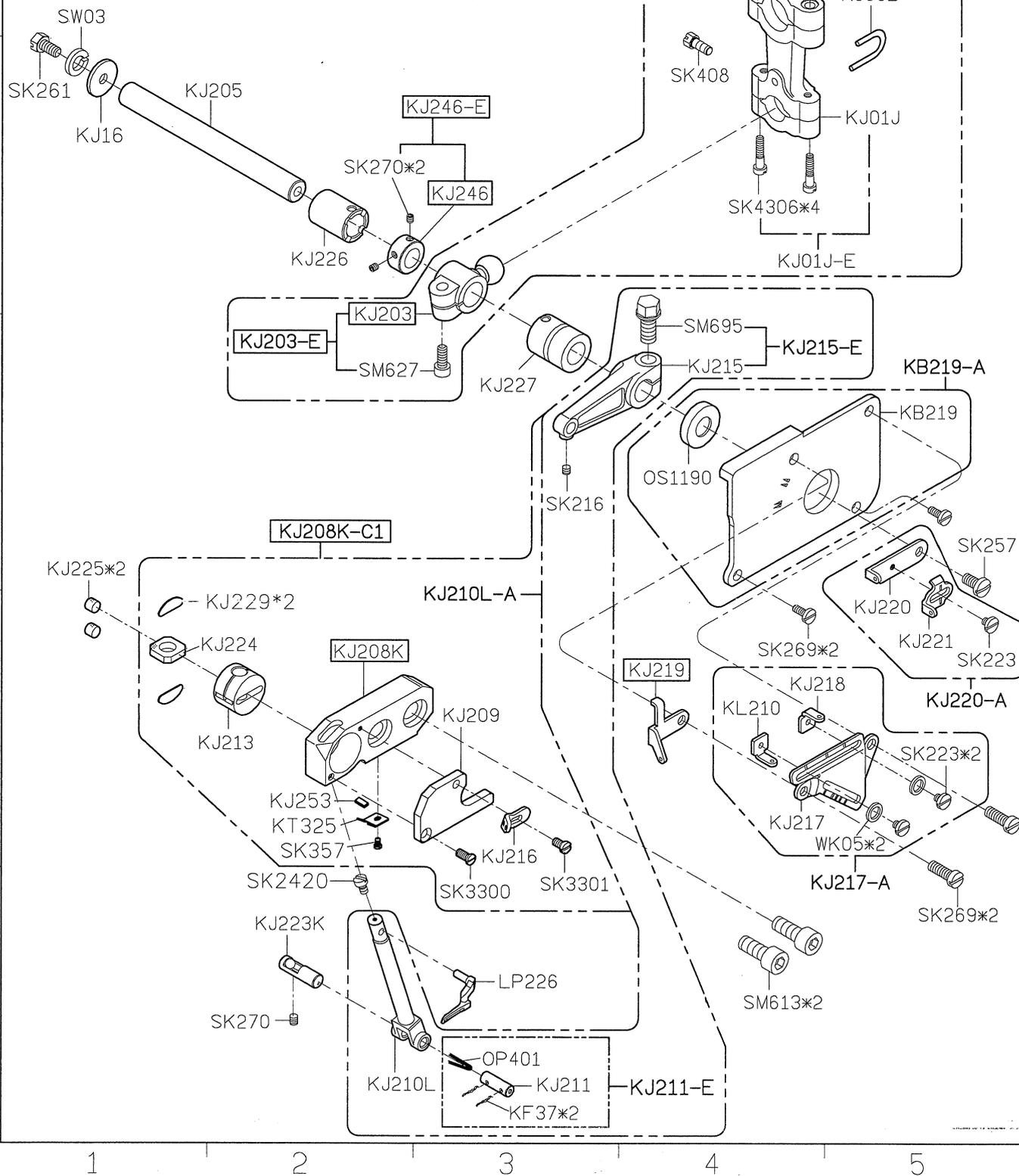
A

B

C

D

E



**SIRUBA**

PARTS LIST

Series

700QD/988QD

700Qe/988Qe

Parts Group

**KL**

Subclass / Remark

Page

1/1

Date

2017/7/20

MODEL #3/#4 #5/#6 M7

PARTS NO	KL202		KL202A
	KL211-A		KL211-A1
	KL205	KL209	
		SK270	
	KL205-E	KL209-E	
	KL205-C	KL209-C	

KL KL KM

[P]+[R]+[S]=KL209-C

KL KL

[P]+[Q]=KL205-C

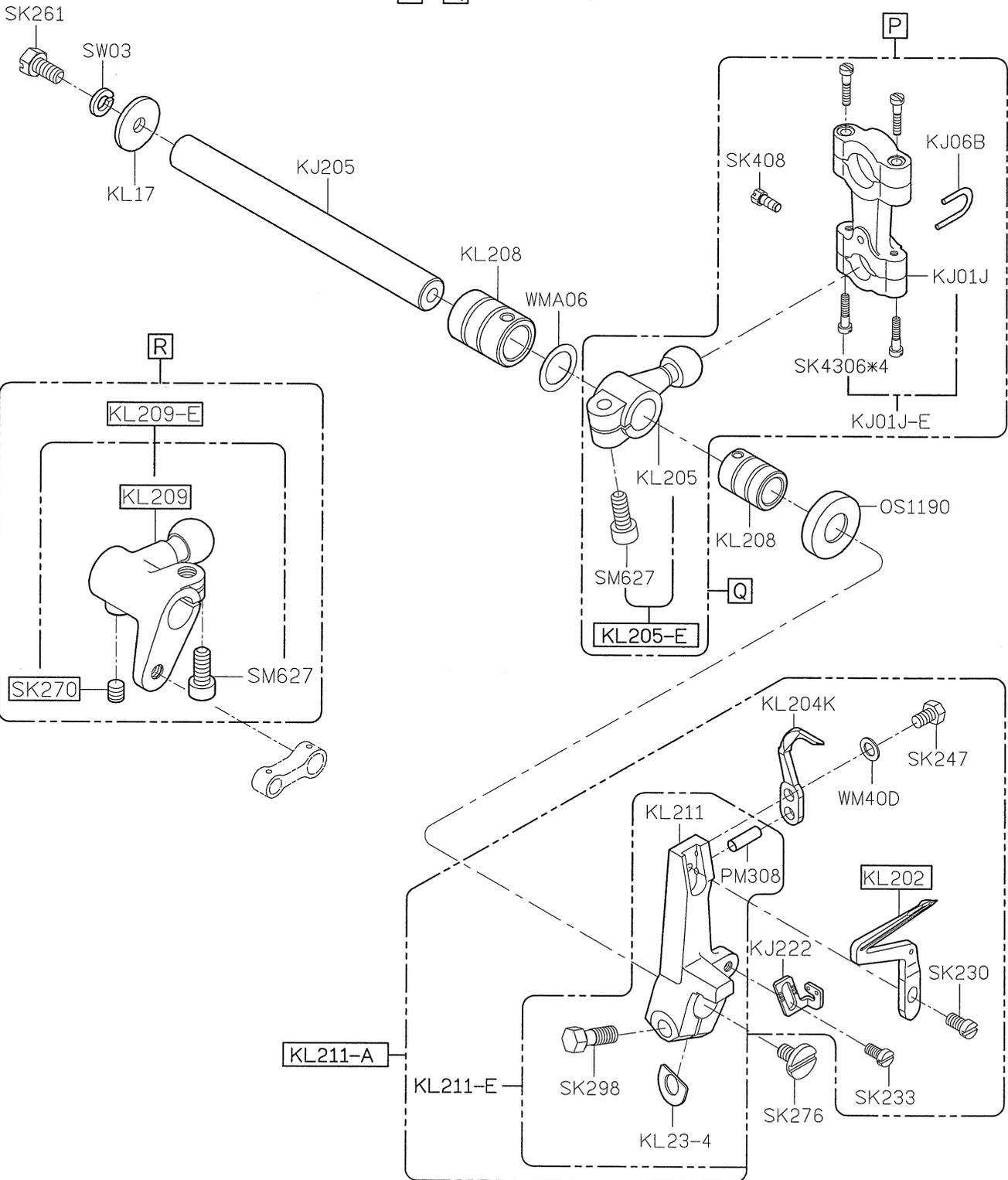
A

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E



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KM KL KL

$\boxed{S} + \boxed{R} + \boxed{P} = \text{KL209-C}$

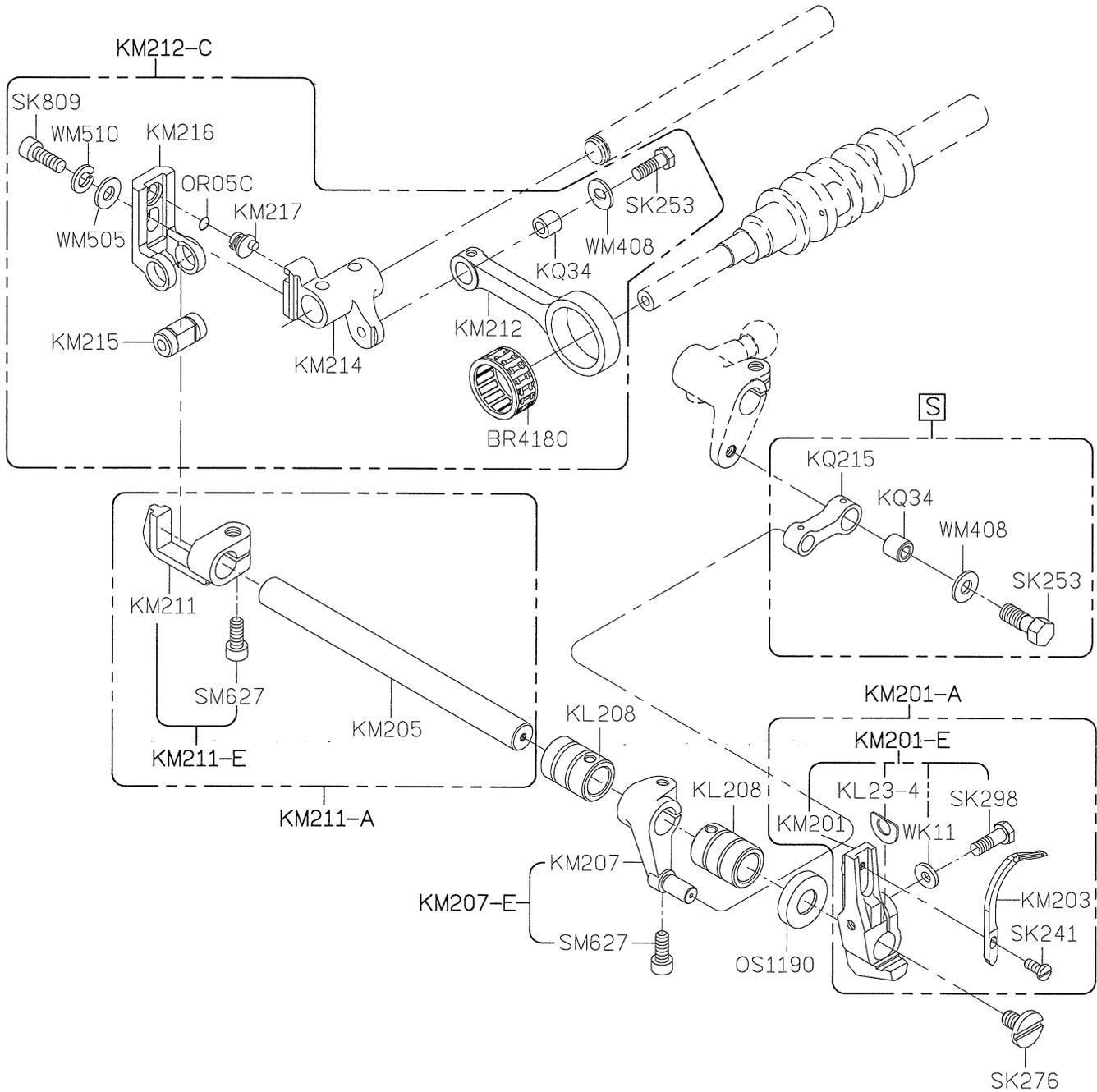
A

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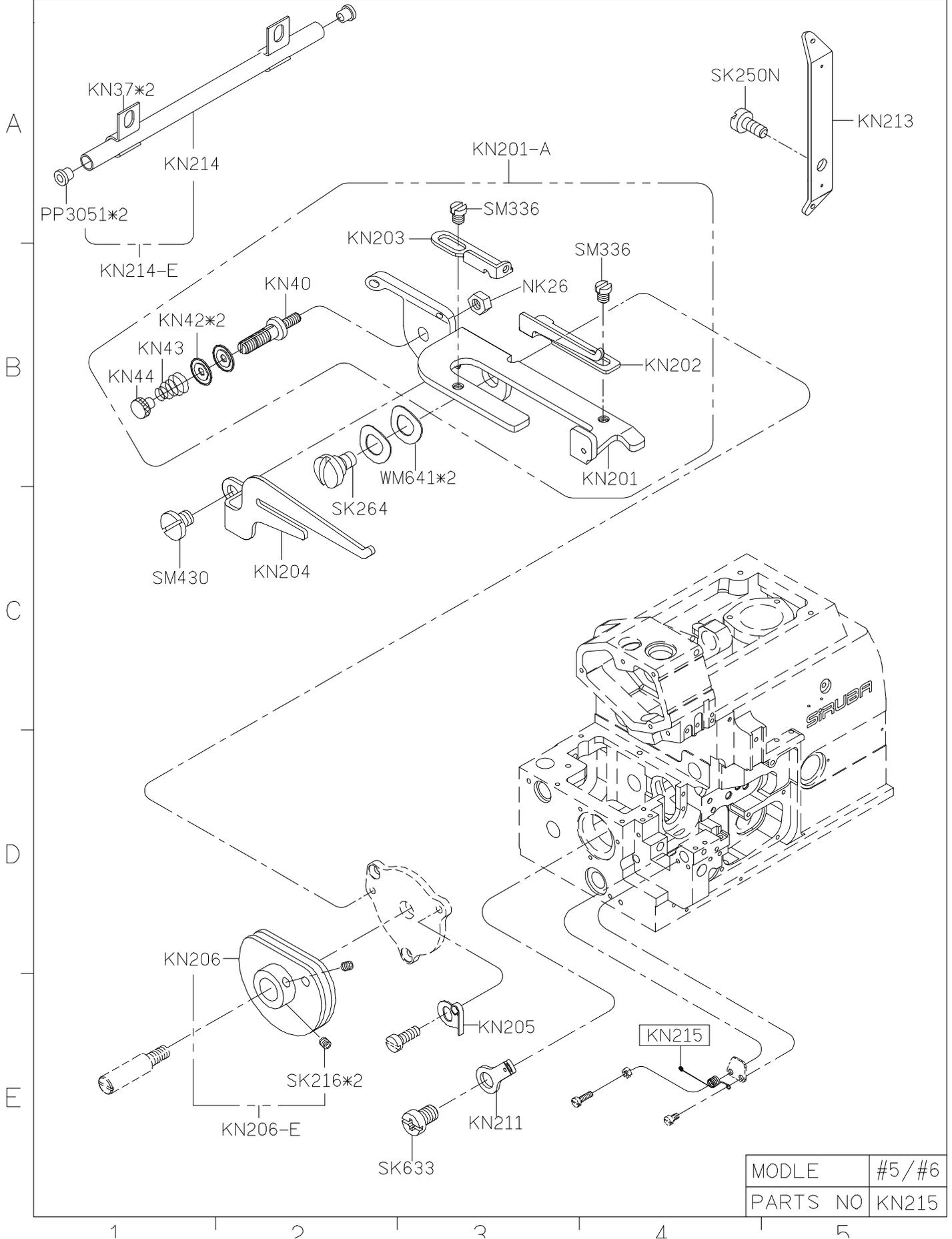
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**SIRUBA****PARTS LIST****Series****700QD/988QD  
700Qe/988Qe****Parts Group****KN****Subclass / Remark****Page****1/1****Date****2014/04/25**

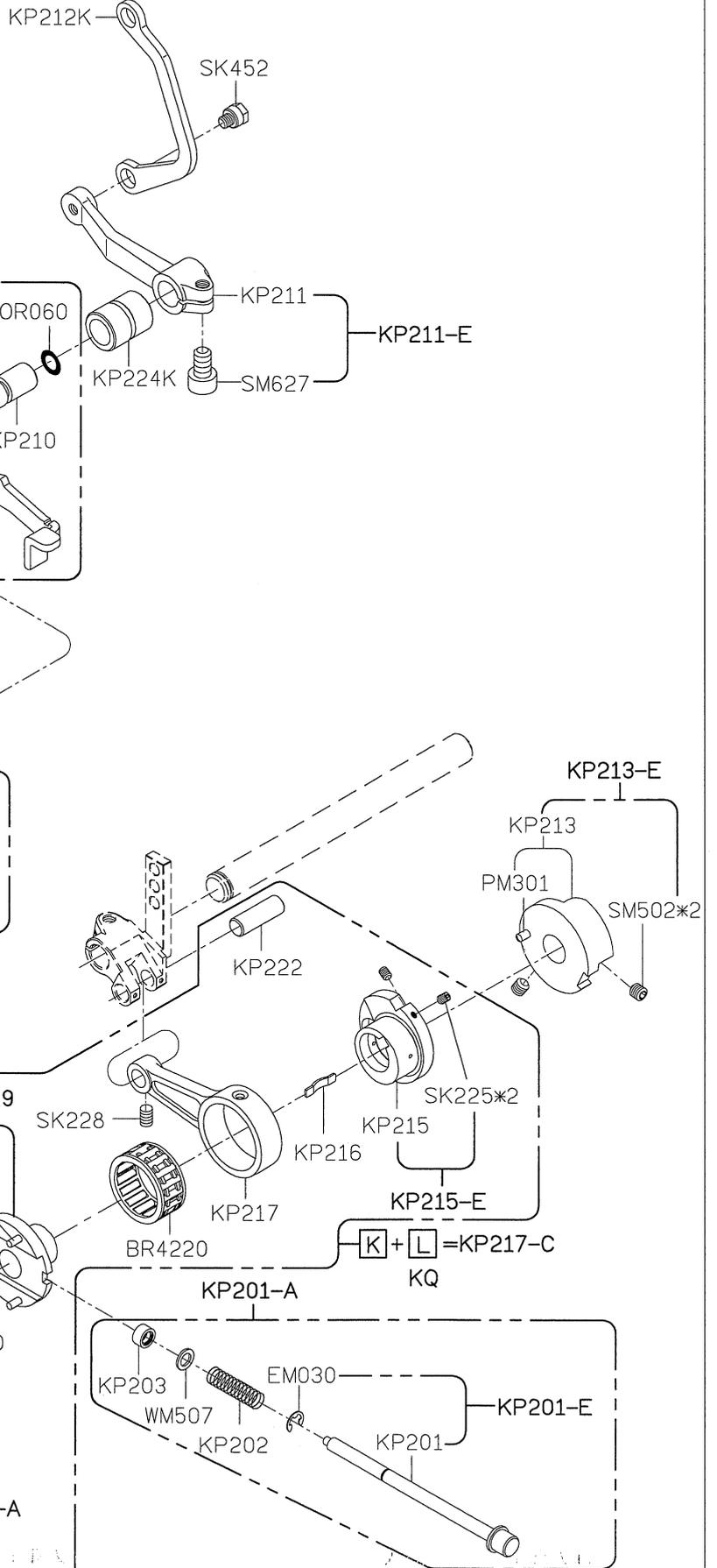
A

B

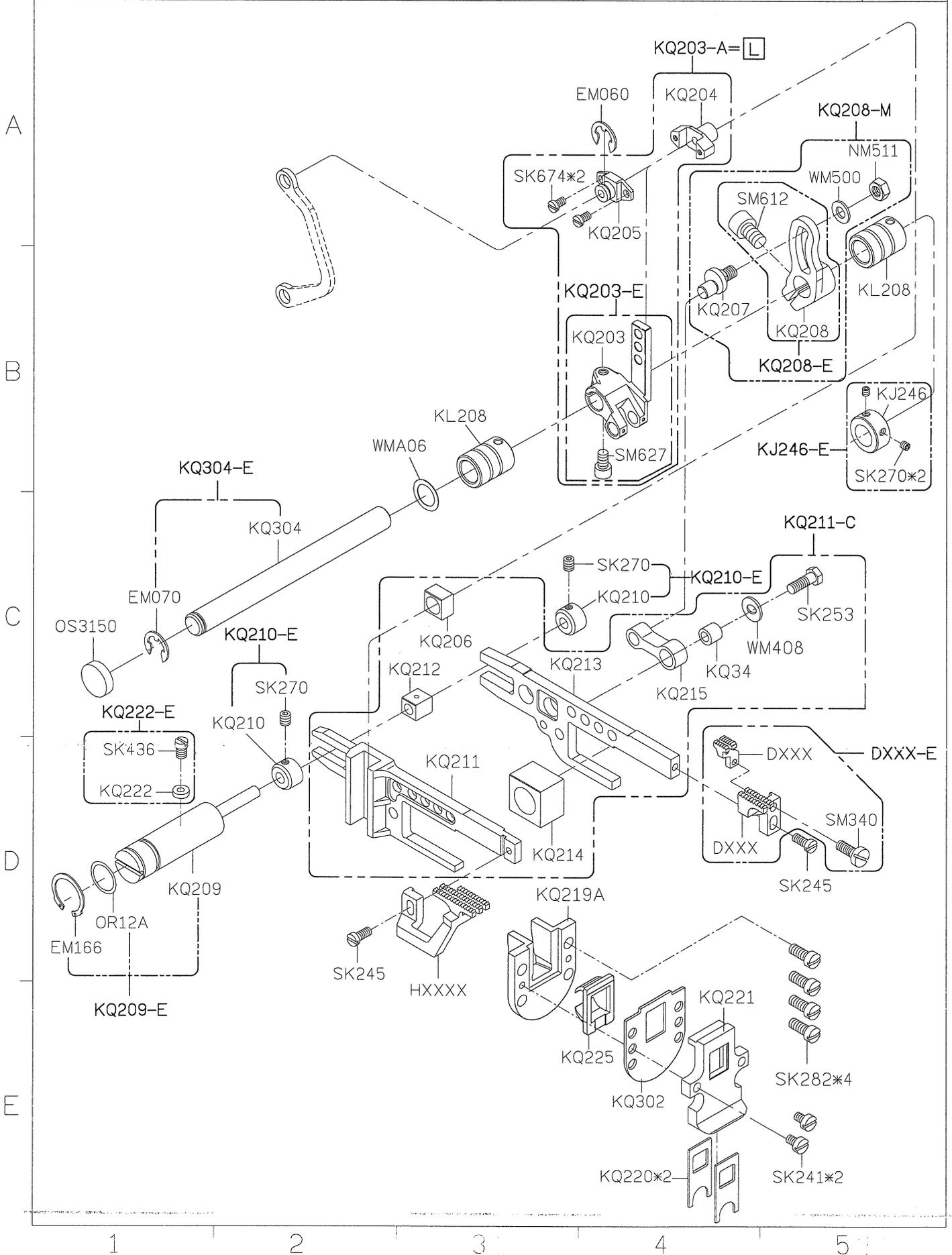
C

D

E



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD	KQ		1/1
	700Qe/988Qe			Date
				2019/01/09



**SIRUBA**

PARTS LIST

Series

700QD/988QD  
700Qe/988Qe

Parts Group

**KR**

Subclass / Remark

Page

1/1

Date

2017/9/20

MODEL	#3/#4	#5/#6
PARTS NO	KR202	KR218
	KR202-E	KR218-E
	KR206	KR221
	KR206-A	KR221-A
	KR209	KR219
	KR209-A	KR219-A

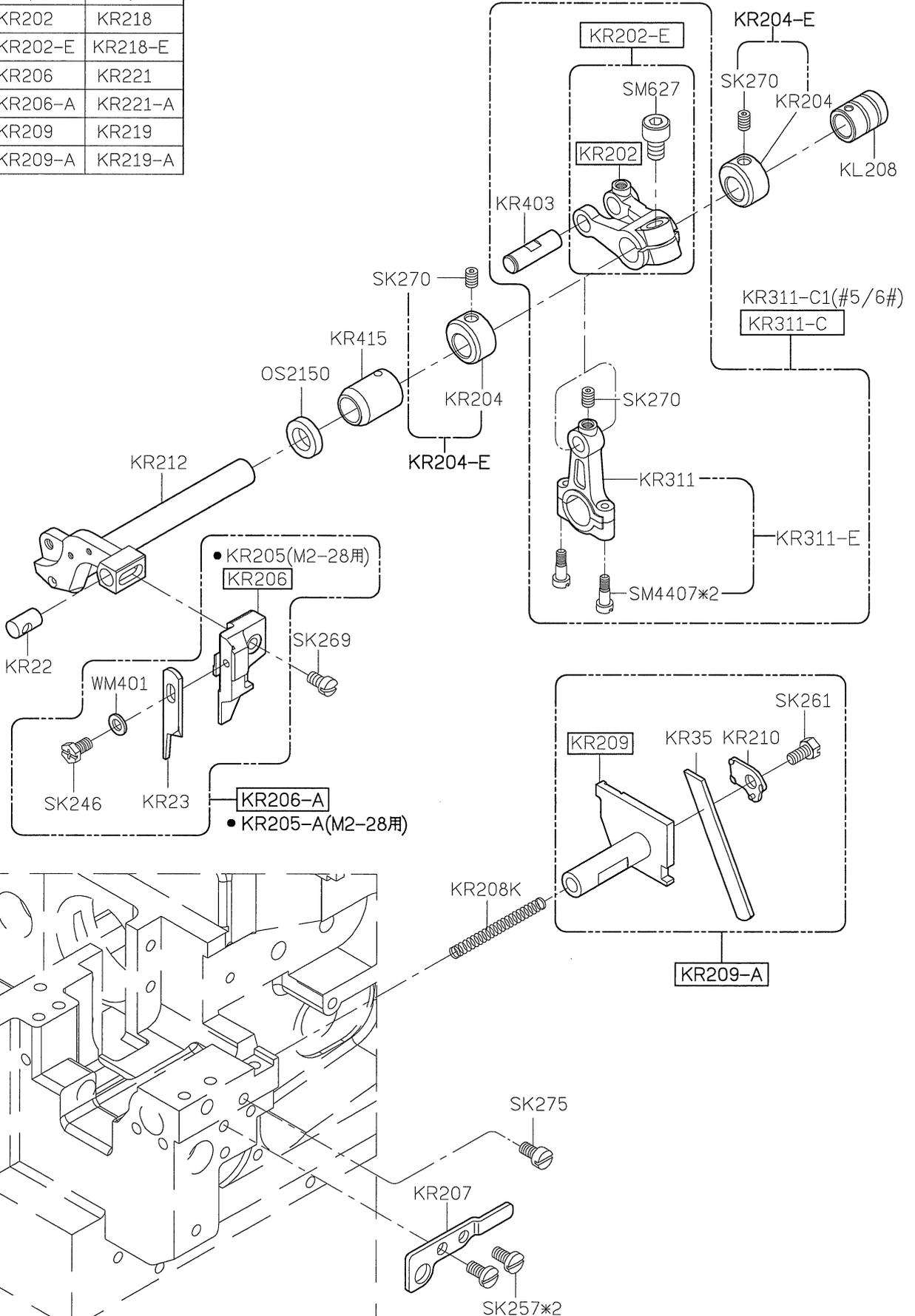
A

B

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E



**SIRUBA**

PARTS LIST

Series

700QD/988QD  
700Qe/988Qe

Parts Group

**KS**

Subclass / Remark

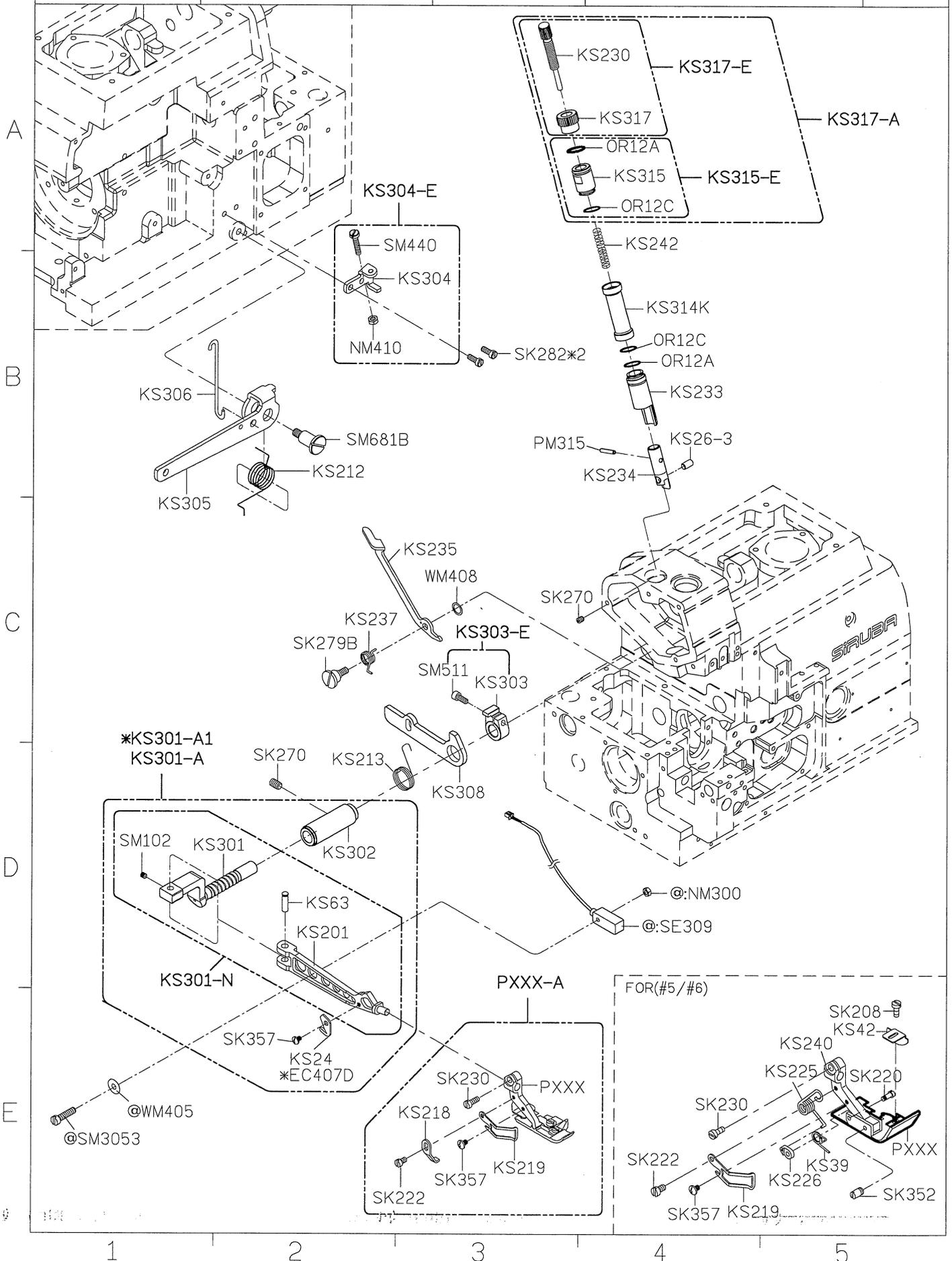
@: Use for 700QD/988QD  
\*: Use for ECA/ECB

Page

1/1

Date

2018/9/12



**SIRUBA**

PARTS LIST

Series

700QD/988QD

700Qe/988Qe

Parts Group

**KT**

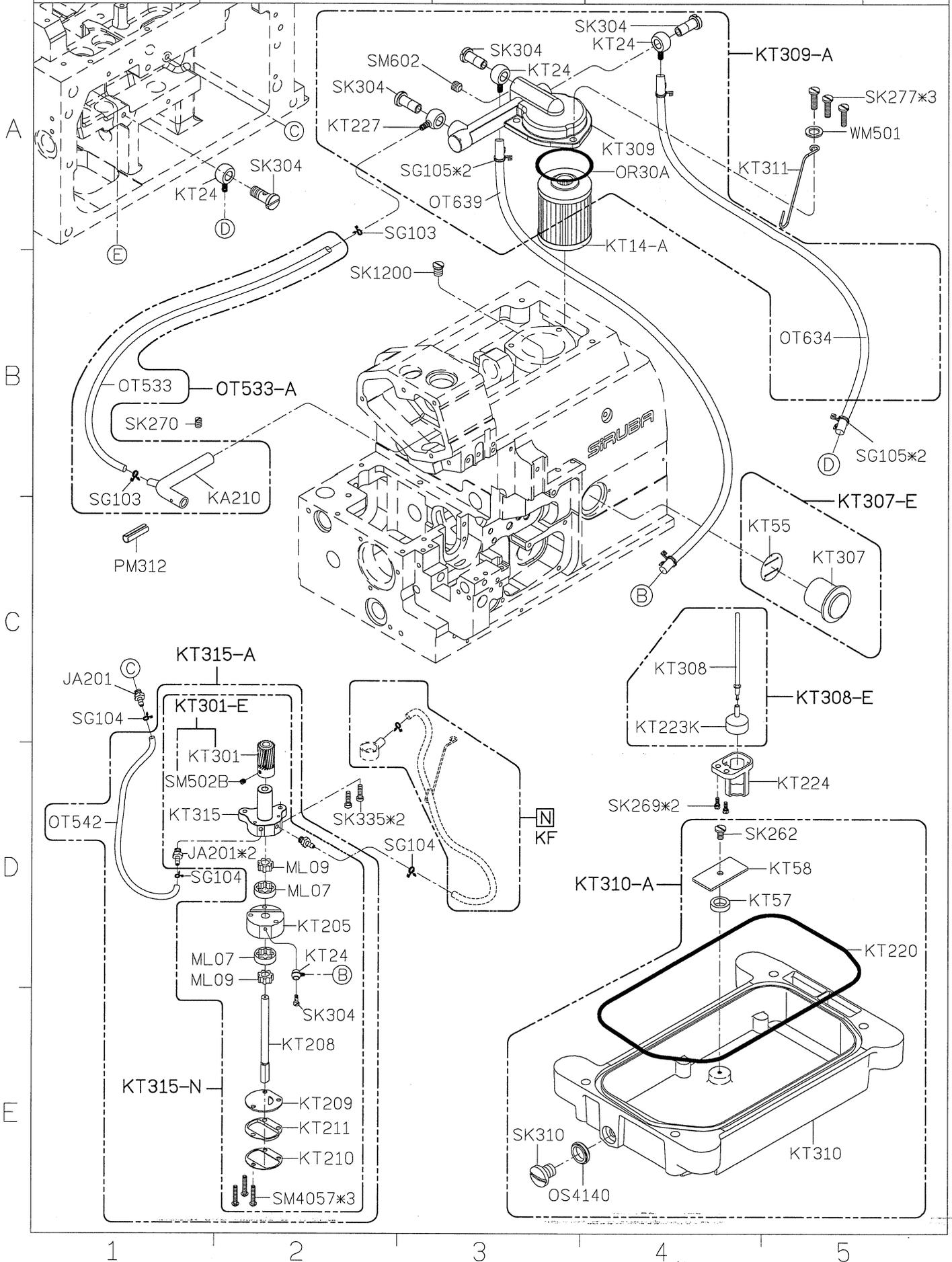
Subclass / Remark

Page

1/1

Date

2018/9/13



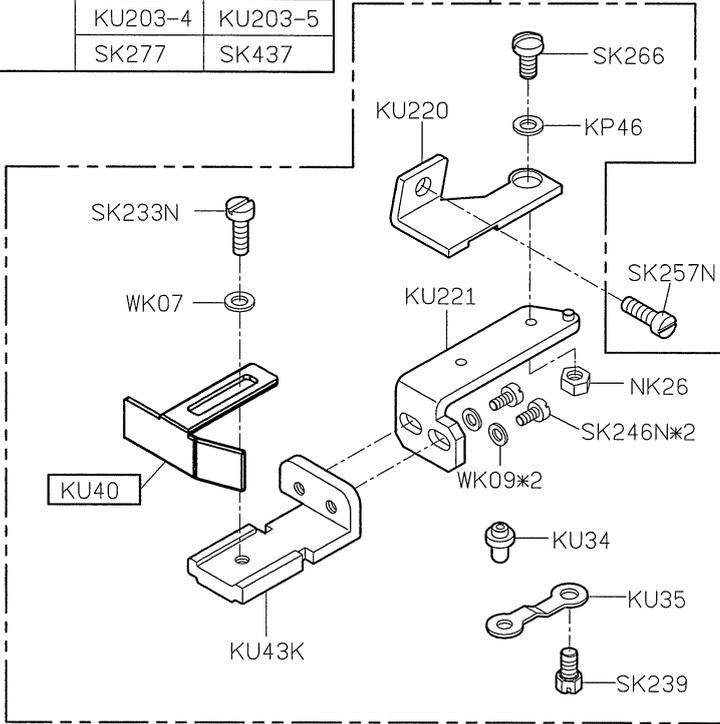
<b>SIRUBA</b> PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD	<b>KU</b>		1/1
	700Qe/988Qe			Date
				2017/07/11

MODEL	#3/#4	#5/#6
PARTS NO	KU40	KU39
	KU220-4	KU220-5
	KU207	KU209
	KU206	KU211
	KU203-4	KU203-5
	SK277	SK437

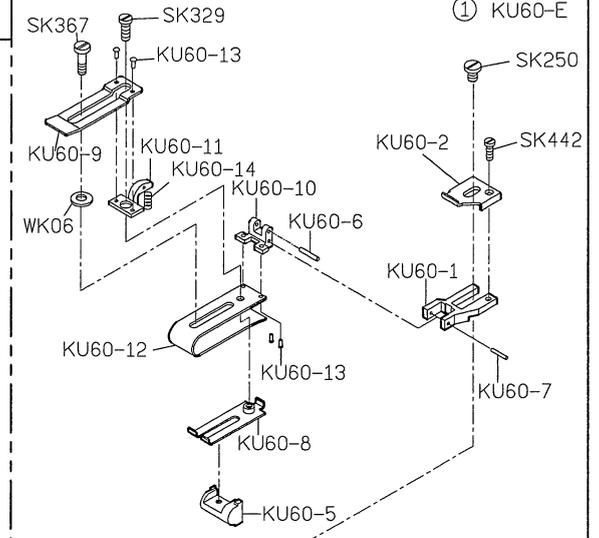
A

KU60-A  
(FOR 737Q-505F1-04 ONLY)

KU220-4

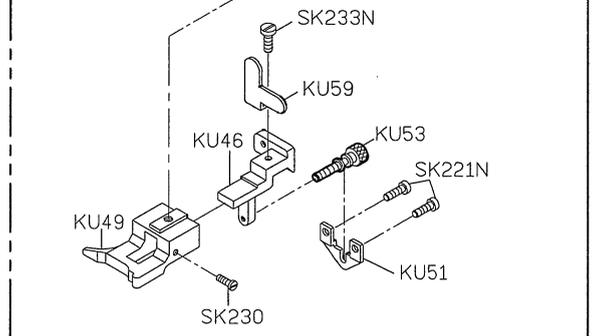


B

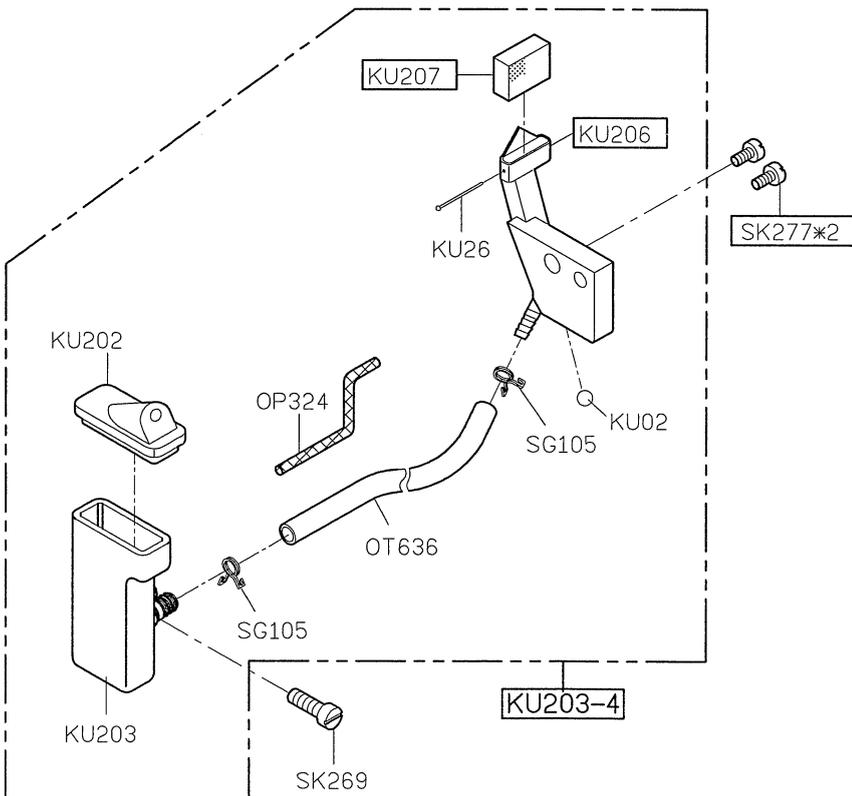


C

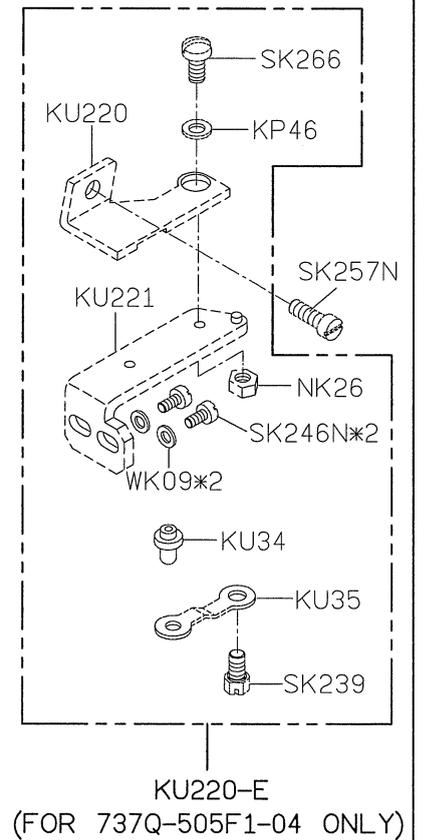
② KU49-E



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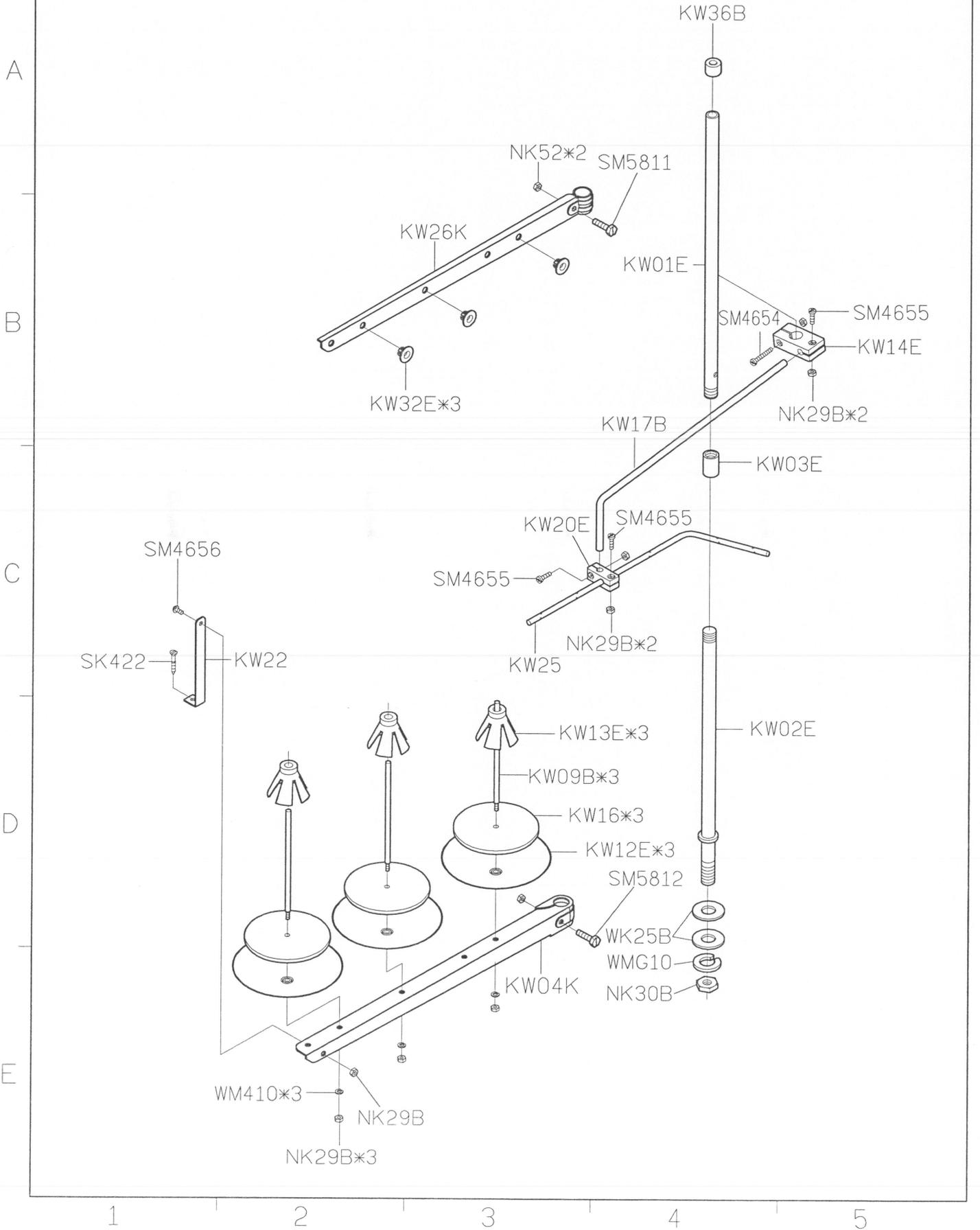
3

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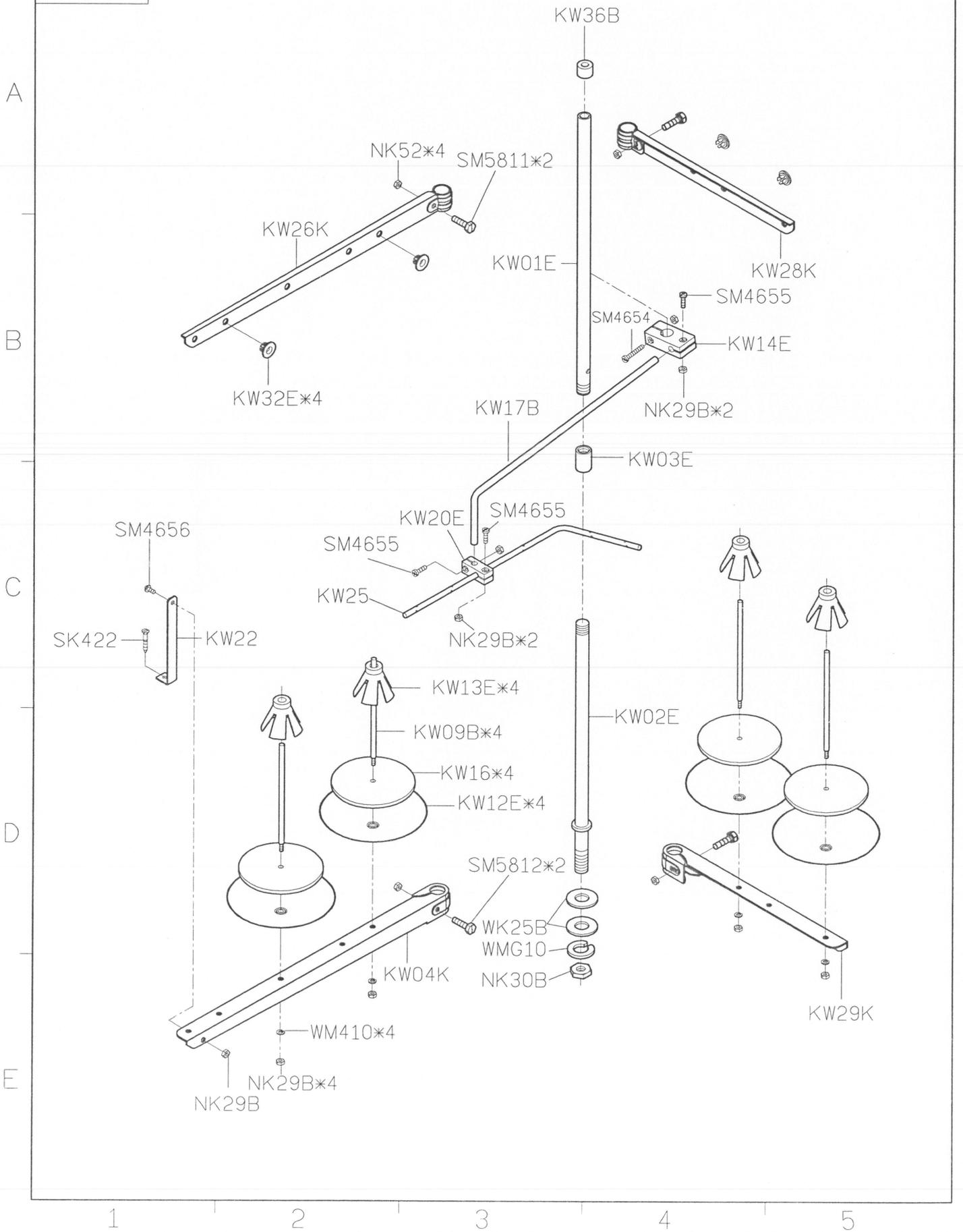
<b>SIRUBA</b> PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	拷克	<b>KW</b>		1/4
	Overlock			Date
	含MO6800系列			2017/2/20

KW40E-3



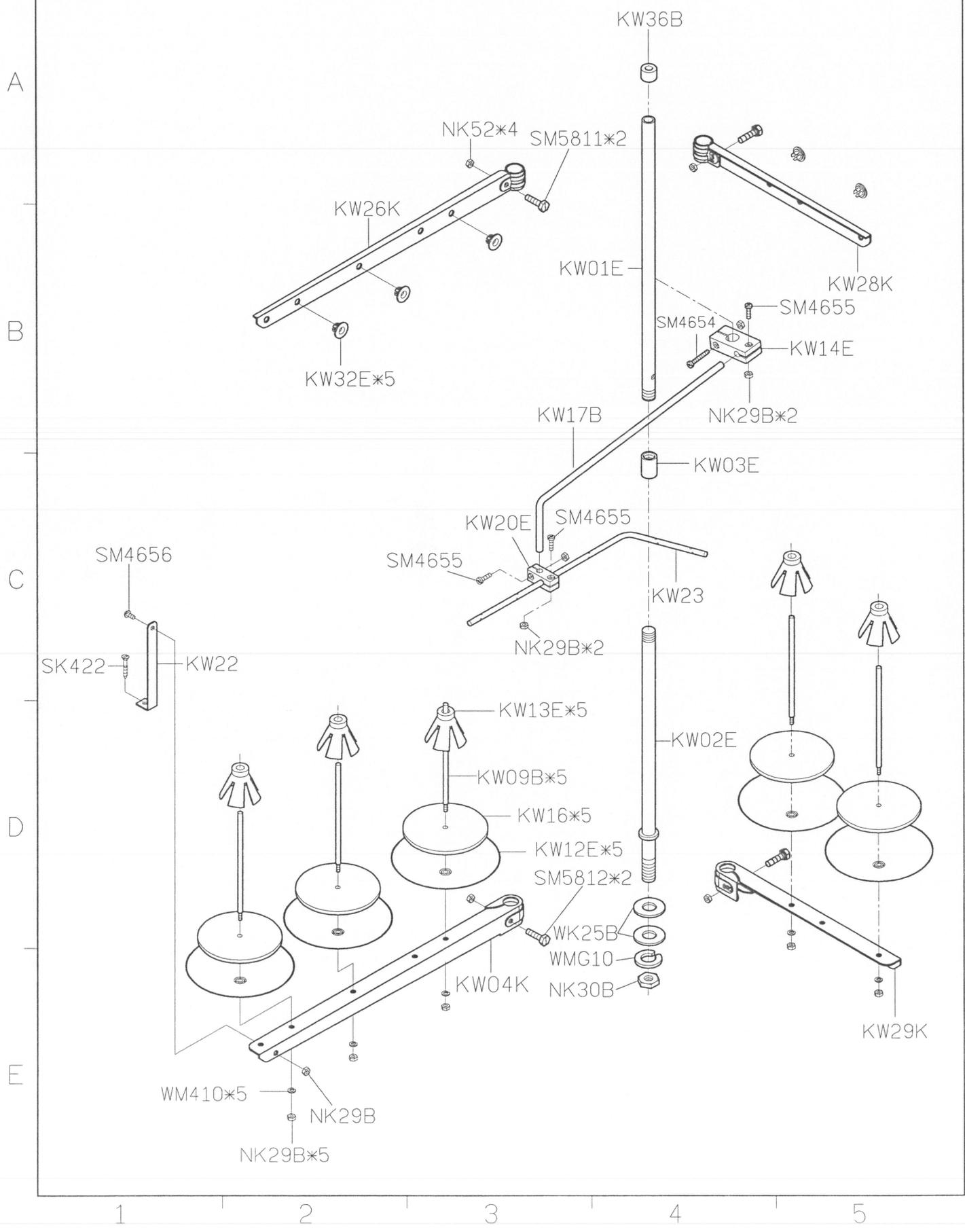
SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	拷克	KW		2/4
	Overlock			Date
	含MO6800系列			2017/2/20

KW40E-4



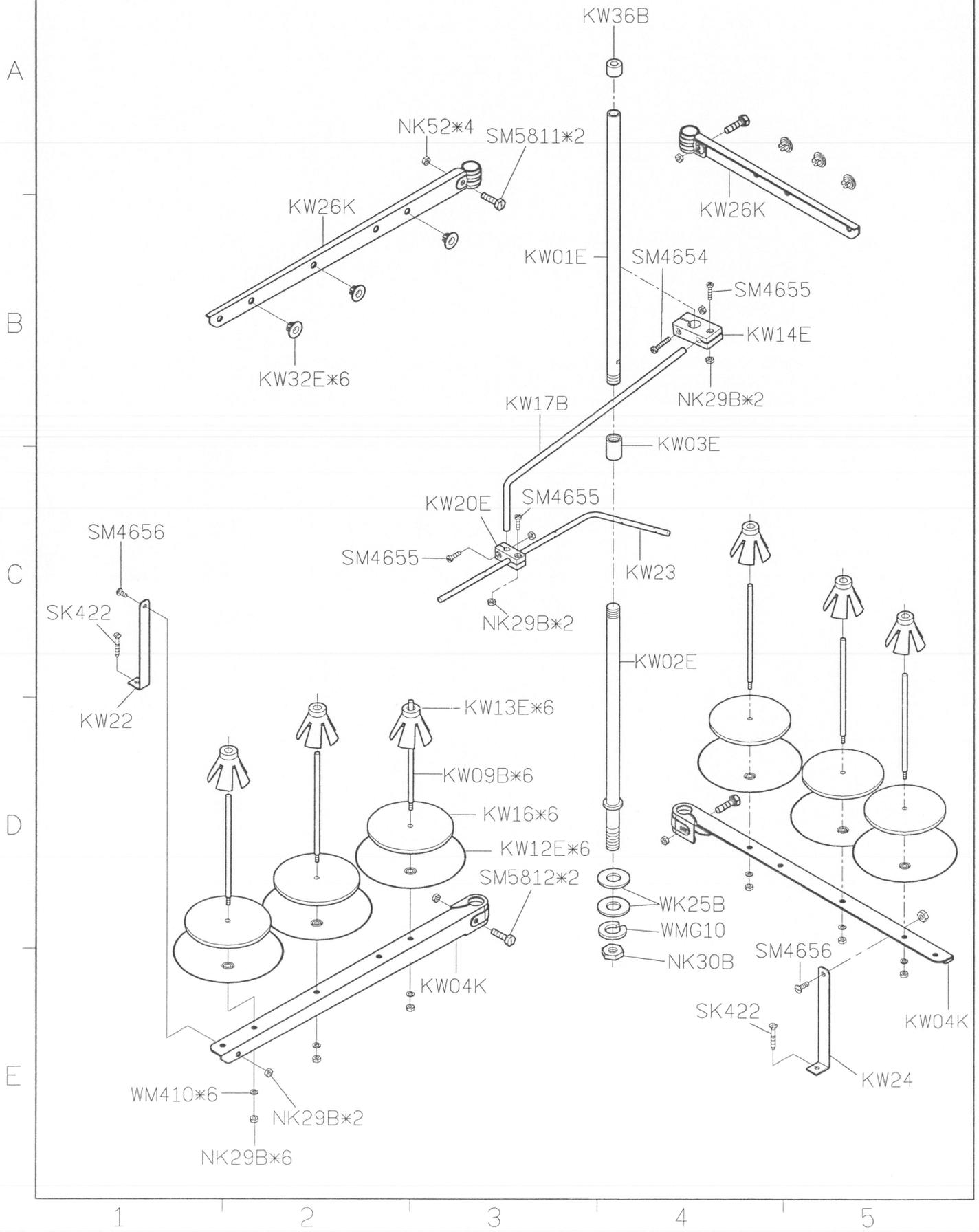
<b>SIRUBA</b> PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	拷克	<b>KW</b>		3/4
	Overlock			Date
	含MO6800系列			2017/2/20

KW40E-5

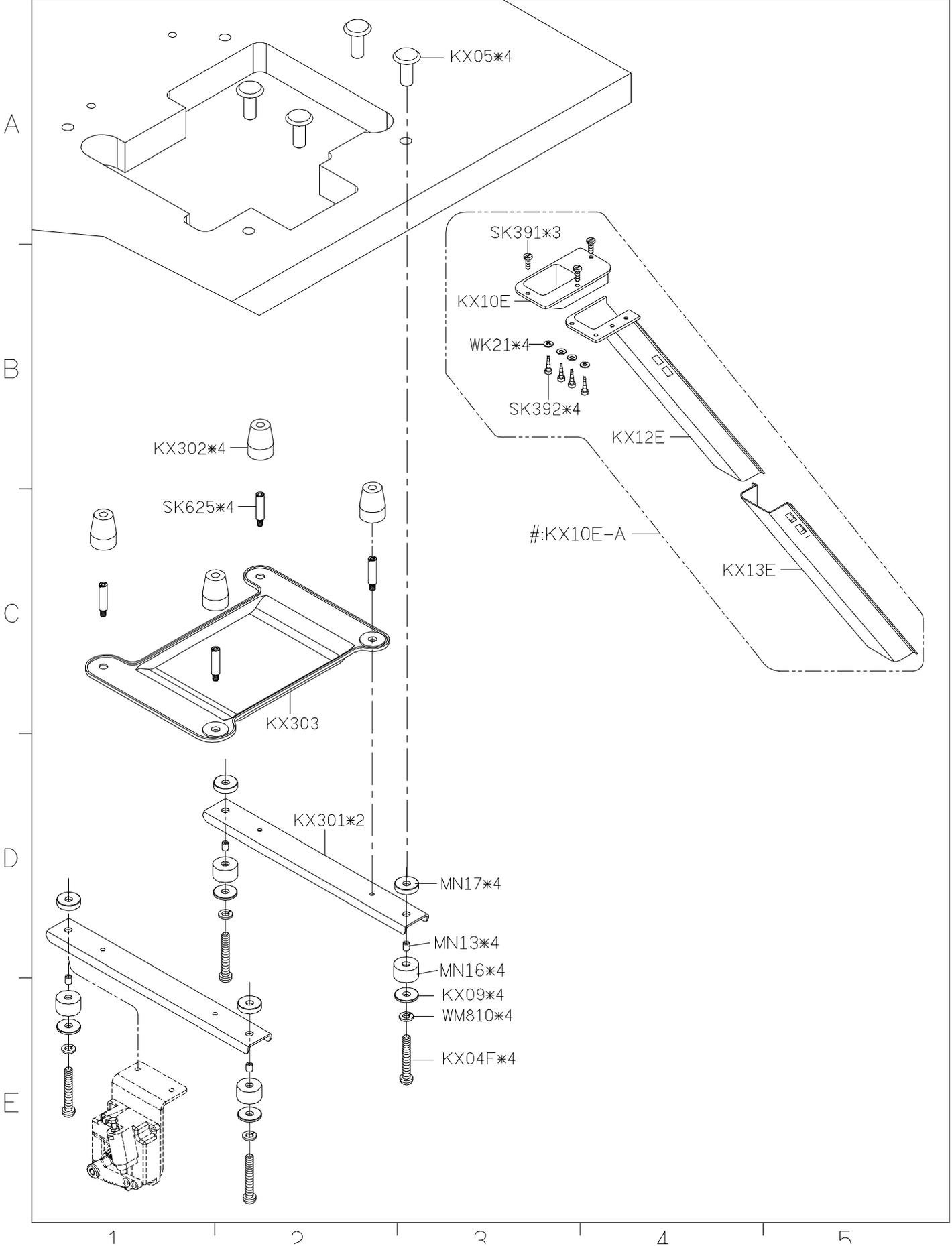


<b>SIRUBA</b> PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	拷克	<b>KW</b>		4/4
	Overlock			Date
	含MO6800系列			2017/2/20

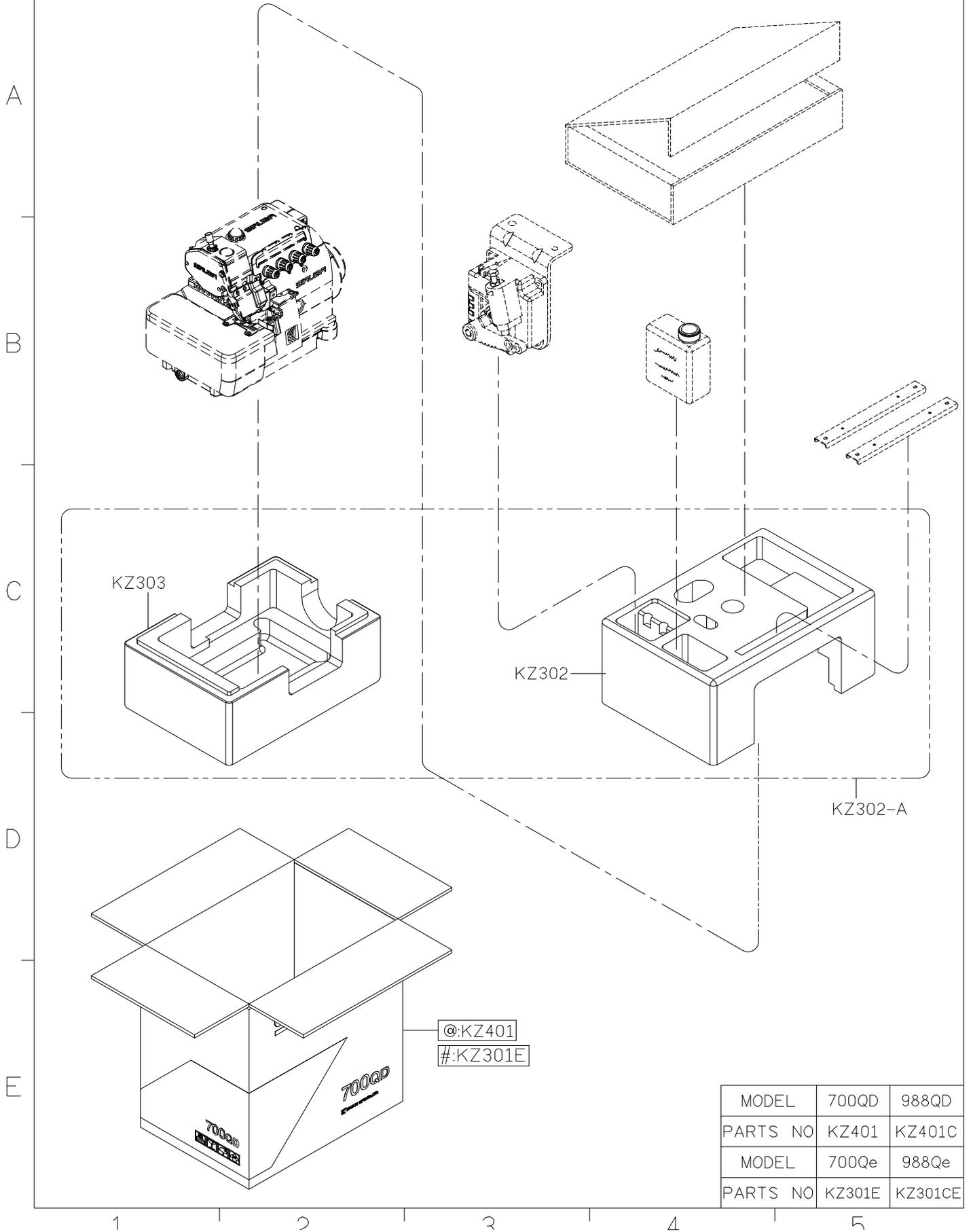
KW40E-6



SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700QD/988QD	KX	#: Use for 700Qe/988Qe	1/1
	700Qe/988Qe			Date
				2014/07/15







MODEL	700QD	988QD
PARTS NO	KZ401	KZ401C
MODEL	700Qe	988Qe
PARTS NO	KZ301E	KZ301CE

**SIRUBA**

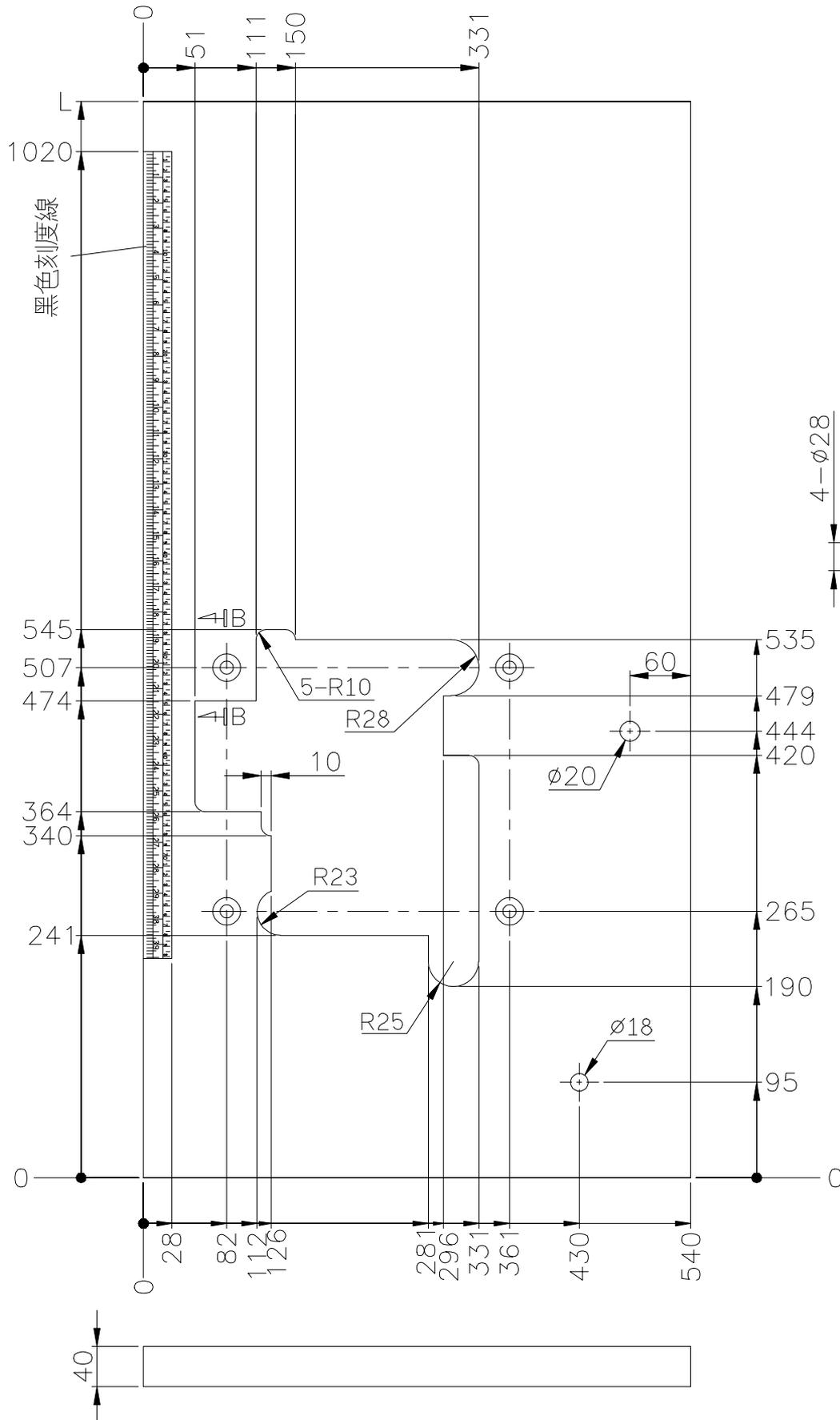
TABLE  
CUT - OUT

Series  
**700Q/700QD/700Qe**  
**988Q/988QD/988Qe**

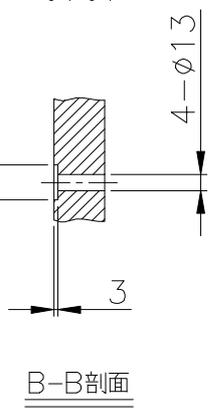
Item Code  
**700Q-T**

Subclass Remark

Mounting  
Mon-submerged  
Date  
**2015/02/02**



單位/UNIT: mm  
所有尺寸公差/TOLERANCE: ±2  
長度(L): 1070/重量(W): 1.3Kg ±5%  
長度(L): 1200/重量(W): 1.2.3Kg ±5%



**SIRUBA**

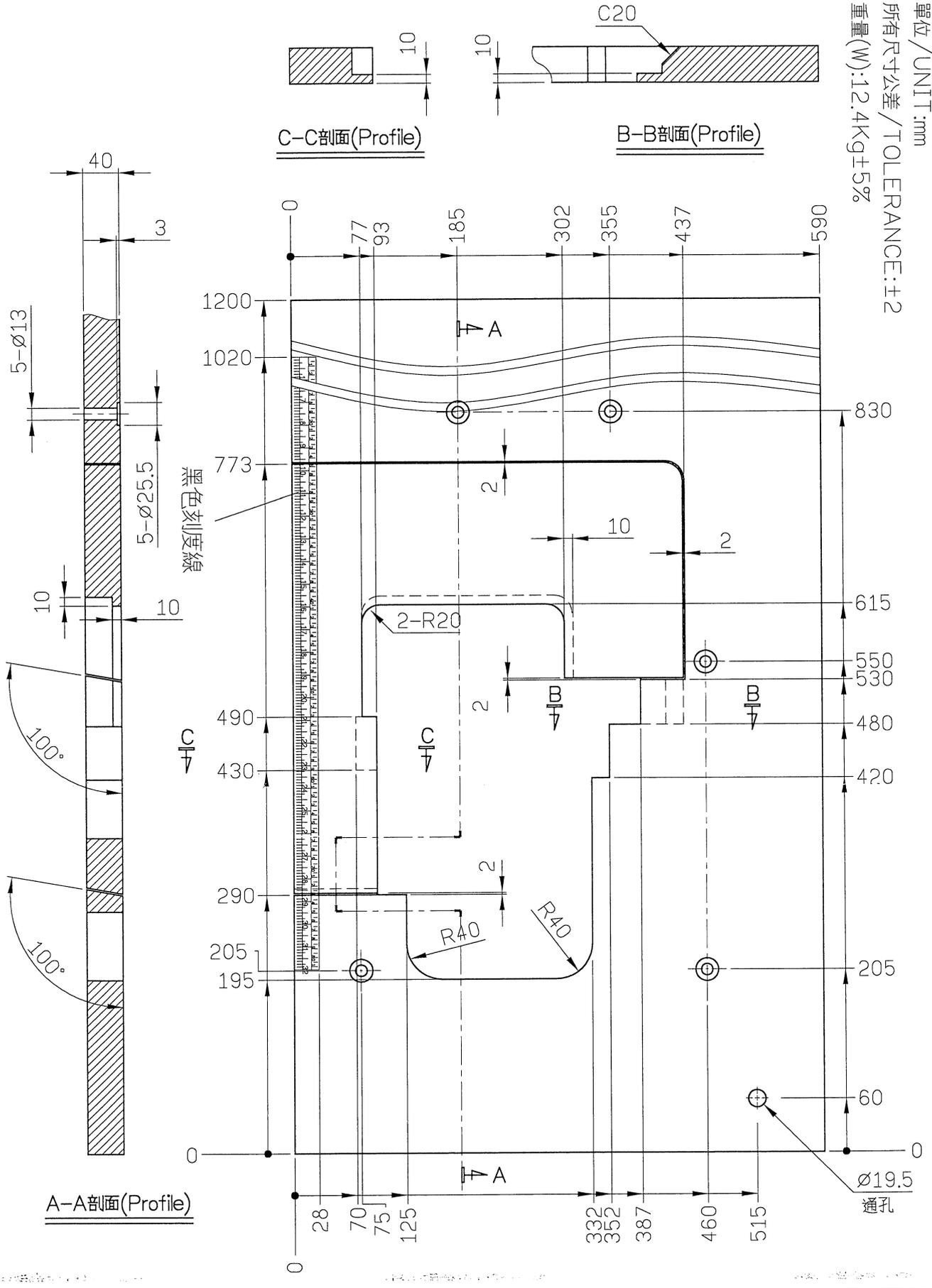
TABLE  
CUT - OUT

Series	700Q/QD/988Q/QD 700Qe/988Qe
--------	--------------------------------

Item Code	700Q-T1
-----------	---------

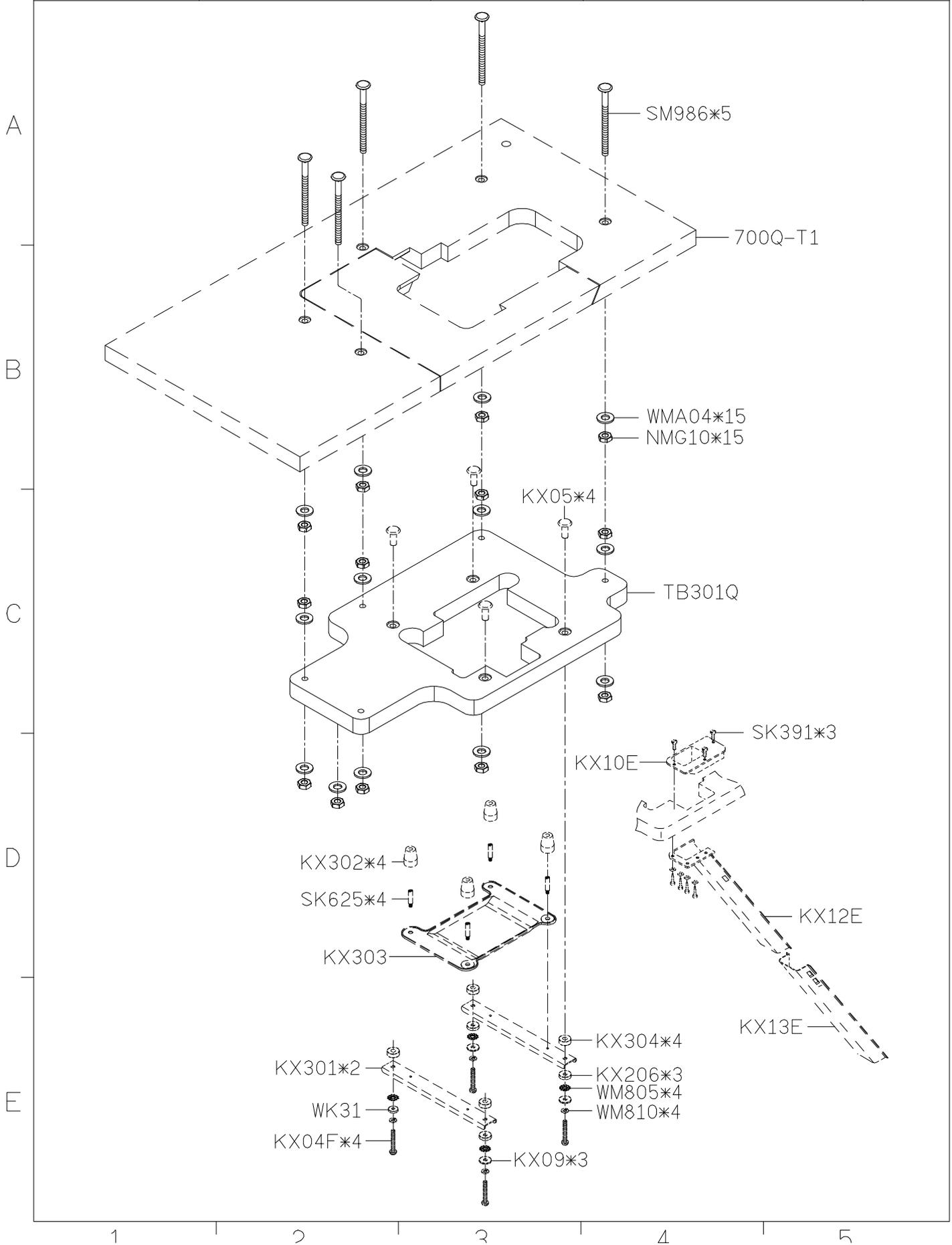
Subclass Remark	• For All 700Q/QD/Qe series excluding BK, BKS models • Used with TB301Q
-----------------	---

Mounting	Fully-submerged
Date	2018/01/25



單位 / UNIT : mm  
所有尺寸公差 / TOLERANCE : ±2  
重量 (W) : 12.4Kg ± 5%

SIRUBA PARTS LIST	Series	Parts Group	Subclass / Remark	Page
	700Q/QD/988Q/QD	TB-Q1		1/1
	700Qe/988Qe			Date
		2014/04/25		

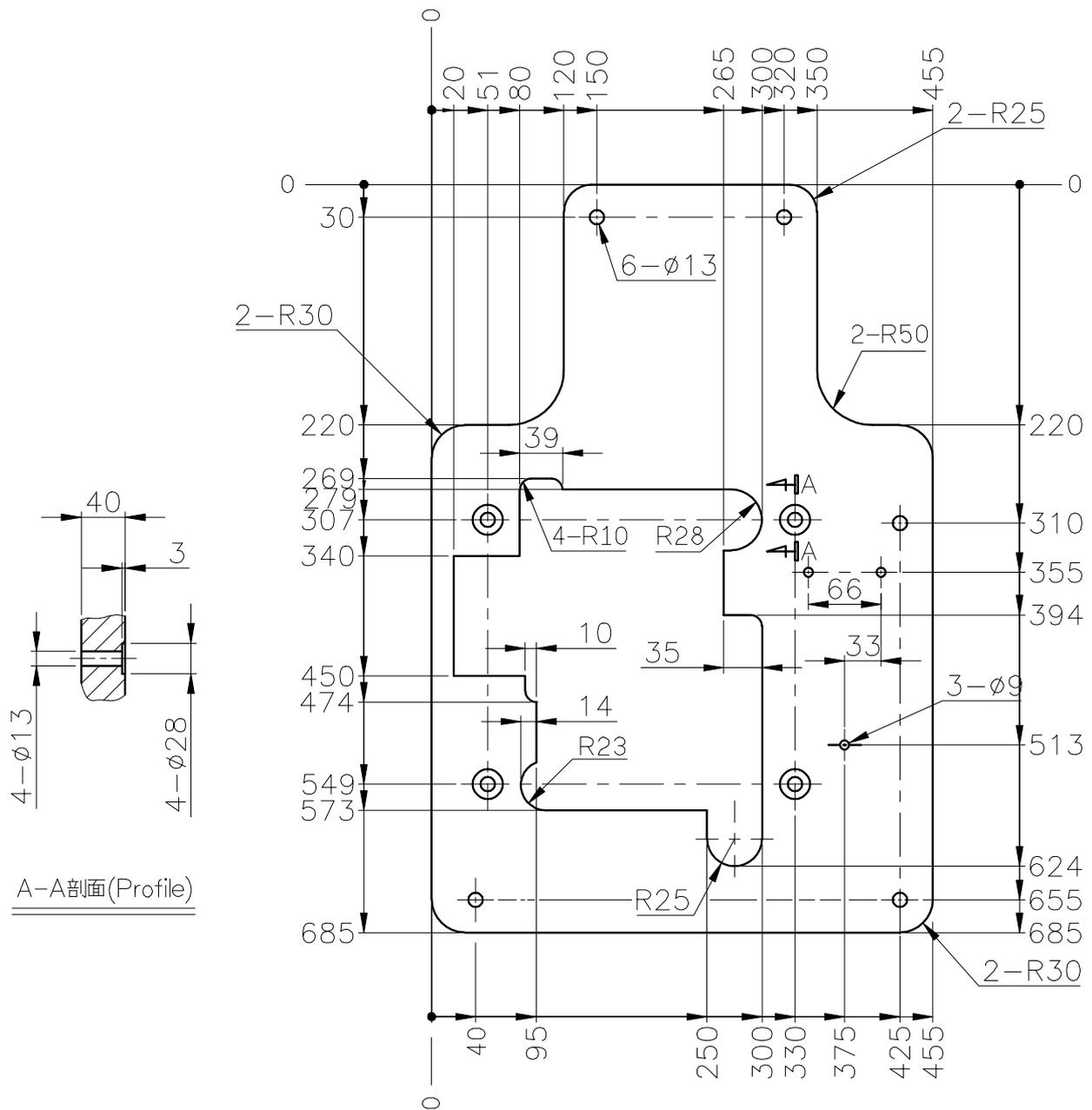


<b>SIRUBA</b> <b>TABLE</b> <b>CUT - OUT</b>	<b>Series</b> 700Q/700QD/700Qe 988Q/988QD/988Qe	<b>Item Code</b> <b>TB301Q</b>	<b>Subclass Remark</b> • For All 700QD/Qe series excluding BK , BKS models • Used with 700Q-T1	<b>Mounting</b> Fully-submerged
				<b>Date</b> 2016/05/03

單位/UNIT:mm

所有尺寸公差/TOLERANCE:±2

重量(W):4.25Kg±5%





 高林股份有限公司  
KAULIN MFG. CO., LTD.

由於對產品的改良及更新,本產品零件圖中之產品及外觀的修改恕不事先通知!  
The specification and/or the equipment described in the parts list  
are subject to change because of modification with out previous notice  
700QD.AUG.2015